



# UNIVERSITÀ DI PARMA

## ARCHIVIO DELLA RICERCA

University of Parma Research Repository

Current Trends in Ancient Grains-Based Foodstuffs: Insights into Nutritional Aspects and Technological Applications

This is the peer reviewed version of the following article:

*Original*

Current Trends in Ancient Grains-Based Foodstuffs: Insights into Nutritional Aspects and Technological Applications / Boukid, F.; Folloni, S.; Sforza, S.; Vittadini, E.; Prandi, B.. - In: COMPREHENSIVE REVIEWS IN FOOD SCIENCE AND FOOD SAFETY. - ISSN 1541-4337. - 17:1(2018), pp. 123-136. [10.1111/1541-4337.12315]

*Availability:*

This version is available at: 11381/2838430 since: 2021-10-19T17:12:29Z

*Publisher:*

Blackwell Publishing Inc.

*Published*

DOI:10.1111/1541-4337.12315

*Terms of use:*

Anyone can freely access the full text of works made available as "Open Access". Works made available

*Publisher copyright*

note finali coverpage

(Article begins on next page)

19 April 2024

1 **Current Trends in Ancient Grains-Based Foodstuffs: Insights into**  
2 **Nutritional Aspects and Technological Applications**

3 Fatma Boukid<sup>1\*</sup>, Silvia Folloni<sup>2</sup>, Stefano Sforza<sup>1</sup>, Elena Vittadini<sup>1</sup>, Barbara Prandi<sup>1</sup>

4 <sup>1</sup> Food and Drug Department, University of Parma, Parco Area delle Scienze 27/A, 43124 Parma, Italy

5 <sup>2</sup> Open Fields S.r.L., Collecchio, Parma, Italy

6 \*Corresponding author:

7 Fatma Boukid, Food and Drug Department, University of Parma, Parco Area delle Scienze 27/A, 43124

8 Parma, Italy; e-mail: fatma.boukid@unipr.it; tel: +390521906079

9

10 **Abstract**

11 For centuries, ancient grains fed populations, but due to their low yield, they were abandoned and  
12 replaced by high-yielding species. However, currently, there is a renewed interest in ancient wheat and  
13 pseudocereal grains from consumers, farmers, and manufacturers. Ancient wheat such as einkorn,  
14 emmer, spelt, and Kamut®, are being reintegrated because of their low fertilizer input, high adaptability  
15 and important genetic diversity. New trends in pseudocereal products are also emerging, and they are  
16 mostly appreciated for their nutritional outcomes, particularly by the gluten-free market. Toward  
17 healthier lifestyle, ancient grains-based foodstuffs are a growing business and their industrialization is  
18 taking two pathways, either as a raw ingredient or a functional ingredient. This paper deals with these  
19 grain characteristics by focusing on the compositional profile and the technological potential.

20 **Key words:** Ancient Grains, Foodstuffs, Ancient Wheat, Pseudocereals, Gluten-Free, Quality.

21

22

- 1. Glossary**
- 2. An overview of ancient grains**
  - 2.1. Fundamental classes and subclasses of ancient grains**
  - 2.2. The way forward: Reasons behind the shifting away from ancient grains**
  - 2.3. Back to basics: reasons behind the reintroduction of ancient grains**
- 3. Composition of ancient grains versus modern grains**
  - 3.1. Ancient wheat**
  - 3.2. Pseudocereals**
- 4. Ancient grains-based foodstuffs: nutritional added value and technological characteristics**
  - 4.1. Trends in ancient wheat-based foodstuffs**
  - 4.2. New advances in pseudocereals-based foodstuff formulations**
    - 4.2.1. Pseudocereals-based foodstuff**
    - 4.2.2. Pseudocereal incorporation in gluten-containing foodstuff**
- 5. Landraces and old wheat varieties**
- 6. Concluding remarks and future outlook**

## 24 **1. Glossary**

25 Despite the many genetic and archeological data on the origins of agriculture, from gathering to  
26 cultivation to domestication to breeding, surprisingly there is no universal definition for modern or/and  
27 ancient grains. The case of wheat is complex because it includes several species with different degrees  
28 of ploidy, of which some evolved concurrently in different geographical areas. Herein, an attempt to  
29 define some debatable terms is performed, considering the degree of human intervention, the degree of  
30 breeding and the level of genetic evolution. The classifications, as well as the definition assigned to each  
31 category, are research-based, and scientifically sound (Table 1). It takes also into account several factors  
32 such as the history of breeding, the origin of selection, the crossing, and the pedigree.

33 In the last years, conserving the natural agrobiodiversity is challenging, and the risk of bottleneck  
34 situation in breeding keeps raising. Therefore, going back to ancient species might avoid or prevent this  
35 shifting. Furthermore, awareness was raised towards human health and nutrition. As a result, the  
36 consumers were interested in natural, unconventional and nutritional foods, which led to the  
37 development of new health-beneficial foods based on grain blends. The attention towards ancient species  
38 has also been renewed by the mounting demand for traditional products, the request for species suitable  
39 to be grown in marginal areas and the need to preserve genetic diversity. In this regard, this review aims  
40 to provide new insights into these grains' nutritional and technological characteristics as well as the  
41 current trends in their based foodstuffs, which might be extremely valuable for consumers, producers,  
42 processors and farmers.

## 43 **2. An overview of ancient grains**

### 44 **2.1. Fundamental classes and subclasses of ancient grains**

45 Ancient grains might be subdivided in several categories and subcategories (Figure 1A). Botanically,  
46 grains belong to monocotyledon “monocots” (one seed leaf) and dicotyledon “dicots” (two seed leaves)  
47 which are the two major subclasses of flowering plants “*angiosperms*”. Three main categories are:  
48 cereals, minor cereals, and pseudocereals. Cereals are made up of rice, wheat, and maize. Minor cereals

49 are mainly rye (*Secale cereale* L.), foxtail millet (*Setaria italica* L.), oat (*Avena sativa* L.), sorghum  
50 (*Sorghum bicolor* L.), barley (*Hordeum vulgare* L.), common millet (*Panicum miliaceum* L.) and teff  
51 (*Eragrostis tef* (Zucc.) Trotter) (Diao 2017). Cereals and minor cereals belong to *Poaceae* which is one  
52 of the most important families of the order *Poales* belonging to monocotyledon subclass (Figure 1B).  
53 For centuries, *Poacea*, formerly *Gramineae*, provided the most important share of human nutrition.  
54 *Poaceae*, also called grasses, contain over 600 genera and more than 10,000 species that dominate many  
55 ecological and agricultural systems (The International Brachypodium Initiative 2010). It was established  
56 also that the grasses family diverged into different subfamilies and tribes, with the sub-families being  
57 *Pooideae* (wheat, barley, and oats), *Ehrhartoideae* (rice), *Panicoideae* (maize, sorghum), and  
58 *Chloridoideae* (teff) (Charles and others 2009). Tribes are mainly *Triticeae* (wheat, rye, and barley),  
59 *Aveneae* (oat), *Paniceae* (millet), *Andropogonee* (sorghum and maize) and *Eragrosteae* (teff). On the  
60 other hand, pseudocereals are defined as non-grasses, dicots grains that diverge into several families  
61 such as *Polygonaceae*, *Amaranthaceae*, and *Lamiaceae* (Figure 1C). Amaranth (*Amaranthus caudatus*  
62 L.; *A. cruentus*; *A. hypochondriacus*), quinoa (*Chenopodium quinoa* Willd.), and buckwheat  
63 (*Fagopyrum esculentum* Moench.) are the best known pseudocereals (Fletcher 2016), while chia (*Salvia*  
64 *hispanica* L.) has been gaining interest recently due to its functional and nutritional properties.

65 Ancient grains might also be subdivided into gluten-containing and gluten-free grains (Figure 1A).  
66 Gluten containing grains are mainly ancient wheat, including einkorn, emmer, spelt, and Kamut® (Table  
67 2), while the most popular gluten-free ancient grains are the pseudocereals buckwheat, quinoa, amaranth  
68 and chia (Table 3).

## 69 **2.2. The way forward: Reasons behind the shifting away from ancient grains**

70 The main reason behind the shifting away from ancient grains was their low yield. Plant improvement  
71 programs aimed at increasing grain yield to feed the growing populations (Okuno and others 2014) and,  
72 as a result, ancient grains were abandoned and replaced by high-yielding modern grains which  
73 contributed to the decrease of genetic diversity. Nowadays about 95% of the cultivated wheat worldwide

74 is *Triticum aestivum*, while most of the remaining 5% is *T. turgidum* subsp. *durum* (Brouns and others  
75 2013).

76 Ancient wheat grew excessively tall, thereby becoming susceptible to lodging with consequent  
77 significant yield loss (Okuno and others 2014). During evolution under domestication, spikelets have  
78 undergone significant changes to keep the plant standing until harvest (Zhou and others 2015) to prevent  
79 yield losses through seed shattering, to minimize seed dormancy, and to increase both seed size and  
80 number (Peleg and others 2011; Sakuma and others 2011).

81 Later on, the green revolution, throughout the 1950s -1960s, led to the development of high-yielding,  
82 disease-resistant wheat varieties with dwarfing genes (Lopes and others 2015). The new varieties were  
83 selected through breeding protocols based on modern agronomic practices with high agricultural inputs  
84 (Royo and others 2007; Longin and Würschum 2016).

### 85 **2.3. Back to basics: reasons behind the reintroduction of ancient grains**

86 The increasing demand for traditional products, the request for high adaptability, and the need to  
87 preserve genetic diversity are among the reasons behind the renewed attention towards ancient species  
88 (Troccoli and Codianni 2005). The evolution of plant breeding resulted in genetic erosion and thereby  
89 the loss of genetic diversity. Therefore, there is a serious need to go beyond the uniform model of today  
90 agriculture and reintroduce germplasm characterized by high heterogeneity. Species diversity  
91 contributes to the increase of crop productivity and stability (Hooper and others 2012; Khoury and others  
92 2014). Indeed, ancient wheat is suitable for organic farming because of their adaptability to low  
93 agronomic input; and where other wheat types would fail, they show high resistance to powdery mildew  
94 and brown rust, and disadvantageous growing conditions (such as wet, cold soils, high altitudes, and  
95 poor soils) (Konvalina and others 2010; Escarnot and others 2012). Pseudocereals are also known for  
96 their high adaptability, low needs in terms of water, fertilizer, and energy as compared to traditional  
97 cereals (Kang and others 2017; Santra and Schoenlechner 2017). As a result, the 2015 international

98 report from Health Focus International stated that the international awareness of ancient grains was up  
99 from 26% in 2012 to 28% in 2014, with 35% of the respondents expressing an interest in ancient grains.

100 Currently, ancient grains are gaining popularity as they often offer a better nutritional composition  
101 (Carnevali and others 2014). Ancient wheat have been rediscovered by consumers, bakers, millers, and  
102 farmers because they are good sources of proteins, lipids, fructans, trace elements, and several  
103 antioxidant compounds (Hidalgo and others 2014; Hidalgo and Brandolini 2014; Longin and others  
104 2015). Pseudocereals have also a good protein quality content in terms of amino acid composition (Wang  
105 and Zhu 2015; Ngugi and others 2017). Thus, pseudocereals are integrated in gluten-free product  
106 formulations to improve their nutritional quality and, consequently, to avoid some complications such  
107 as nutrient deficiencies, bone disease, and lymphoma sensitivity (Alvarez-Jubete and others 2009a, b).

### 108 **3. Composition of ancient grains versus modern grains**

109 Wheat and cereals are largely consumed worldwide, supplying humans with energy and bioactive  
110 components (Lachman and others 2012). However, it should be kept it mind that the nutritional  
111 composition of cereal crops is closely associated with cultivation area, climatic conditions, agronomic  
112 practices, and genetic diversity (Miranda and others 2012; Hidalgo and Brandolini 2017).

#### 113 **3.1. Ancient wheat**

114 The approximate chemical compositions of ancient wheat (einkorn, emmer, spelt, and Kamut), durum  
115 wheat and common wheat are displayed in Table 4. Table 4 also includes data relative to branded whole  
116 wheat flour products form the Food Composition Databases of the United States Department of  
117 Agriculture (USDA). The choice of branded products rather than research paper data was to give a  
118 concrete overview of what is available on the market. Modern wheat (durum and common) are also  
119 reported to underline their differences or/and similarities as compared to ancient wheat.

120 The main components of ancient wheat are carbohydrates, protein and fibers, similarly to modern wheat.  
121 Carbohydrate contents in durum and common wheat are slightly higher than in ancient wheat; indeed,

122 it was found that spelt (68%) provides the lowest carbohydrate contents together with einkorn (67%).  
123 Spelt contains the lowest fiber content (5.9%), while it was reported that it is a good source of fiber  
124 (11.4 %) by Ranhotra and others (1995), which implies large sample variability. Furthermore, einkorn  
125 flour has a lower content of total dietary fiber (6.7%), than common wheat (12.7%).

126 Important variability was observed between durum, common, and ancient wheat in terms of protein  
127 content. According to the intensive work of Hidalgo and Brandolini (2014), einkorn protein content is  
128 generally higher to that of common wheat as well as emmer and spelt. Kamut® has high protein, as  
129 reported by Sumczynski and others (2015), and it presents some prolamin alleles which are closely  
130 correlated to good pasta quality (Rodríguez-Quijano and others 2010).

131 Overall, the lipid content is a minor component in wheat ranging between 1.7 (einkorn) and 2.9% (spelt).  
132 Remarkably, ancient wheat, except for einkorn, has higher lipid contents than that of common wheat,  
133 which was consistent with the findings of Hidalgo and others (2009). Moreover. It was reported that  
134 einkorn has higher monounsaturated fatty acids, lower polyunsaturated fatty acids and lower saturated  
135 fatty acids than durum wheat, suggesting its beneficial effect on human health (Hidalgo and Brandolini  
136 2014).

137 As for mineral content, Kamut® has comparable calcium, iron, magnesium, potassium, sodium, and zin  
138 contents to common wheat and durum wheat. Kamut® also showed higher levels for 8 out of 9 minerals  
139 compared to common wheat (Abdel-Aal and others 1998). Magnesium and zin contents of einkorn  
140 (200mg/100g and 15 mg/100g, respectively) also are higher than those of common wheat (90mg/100g  
141 and 3.5mg/100g, respectively) and durum wheat (144mg/100g and 4.2mg/100g, respectively), in  
142 concordance with previous studies (Suchowilska and others 2009; Erba and others 2011).

143 Regarding the vitamin content, Table 4 showed that Kamut® has higher vitamin A than common wheat  
144 and durum wheat. Despite the importance of micronutrients, wheat labels usually lack this indication,  
145 and more information in this regard are found in literature. Tocols and carotenoids were exclusively  
146 discussed in scientific works. Indeed, einkorn was found to have high tocol and carotenoid contents that

147 may make einkorn an interesting ingredient to be used in the development of new or special foods with  
148 high nutritional quality (Hidalgo and others 2016). Einkorn tocopherols content was higher (42.7-70.2µg/g,  
149 average =57) compared to durum wheat (40.1-62.7µg/g, average=48.1) (Lampi and others 2008). In  
150 another study, it was reported that tocopherols in ancient wheat, einkorn (61.80–115.85 µg /g), emmer (62.7-  
151 67.9µg/g), and spelt (62.7-67.5µg/g) were slightly higher than in durum (38.8-57.27µg/g) and common  
152 (53.2-74.9µg/g) wheat (Hidalgo and others 2006). As for carotenoids, important variability was shown;  
153 in common wheat, they are less abundant (1.4-3.05 mg/kg) than in durum wheat (1.9-5 mg/kg) and  
154 Kamut® (4.4 mg/kg), while carotenoids in einkorn were the highest and varied between 5.3 and 13.6  
155 mg/kg (Hidalgo and others 2006). The authors also highlighted the relevant impact of cultivation area  
156 and genotype on the content of both tocopherols and carotenoids (Hidalgo and others 2006).

157 Overall, although only few available scientific data are found dealing with comparative studies in terms  
158 of ancient wheat and modern wheat, compositional differences were observed between ancient wheat  
159 and modern wheat, as well as among the different ancient grains.

### 160 **3.2. Pseudocereals**

161 Table 5 presents the approximate chemical composition of pseudocereals and of the 2 major gluten-free  
162 cereals used worldwide (maize and rice). As in Table 4, Table 5 summarized data relative to branded  
163 whole flour products from the Food Composition Databases of the United States Department of  
164 Agriculture (USDA). Rice and maize together with pseudocereals were also included to provide a full  
165 comparative image of macro- and micronutrients.

166 Energy provided by chia is higher than by maize and rice flours, but it is mostly due to its higher lipid  
167 content. According to the data reported in Table 5, maize and rice recorded the highest carbohydrate  
168 contents (85.19 and 76.5 g/100g, respectively), while amaranth and buckwheat are better sources of  
169 fiber (8.9 and 10 g/100, respectively). Quinoa had the lowest fiber content (7g/100g), but it remains  
170 highly dependent of the type of variety. Indeed, quinoa's fiber content was reported to range from 7.7%  
171 to 13.8% (Li and Zhu 2017) and 8.8-14.1% (Nowak and Charrondièrre 2016), while chia was found to  
172 be the richest in fiber 34.4%, and rather consistent (Ixtaina and others 2008) (30-33g/100g).

173 Pseudocereal protein contents (13.25-16.5 g/100g) were significantly higher than those of rice (7.23  
174 g/100g) and maize (7.4g/100g). Furthermore, the quality of the proteins of pseudocereals is correlated  
175 with their nutritional added-value compared to rice and maize. Quinoa proteins, containing essential  
176 amino acids lysine, threonine, and methionine are balanced a micronutrient composition (Wang and  
177 Zhu, 2015). Amaranth has also satisfactory lysine and tryptophan contents according to FAO/WHO  
178 standards, which make it a valuable fortification ingredient for meals with limited contents like maize  
179 or sorghum (Ngugi and others 2017). Chia seeds provide a high-quality protein (about 16.5%) with good  
180 amino acids balance, especially methionine and cysteine (Ayerza 2013).

181 As for lipid fraction, chia showed the highest value (30.7 g/100g and it is among the richest natural  
182 source of the essential fatty acid  $\alpha$ -linolenic (Menga and others 2017). Amaranth and quinoa showed  
183 quite similar lipid contents (6.7 ad 6.1 g/100g, respectively), which were higher than those of rice and  
184 maize (3.7 and 2.78 g/100g). The oils obtained from amaranth contain linoleic and  $\alpha$ -linolenic fatty  
185 acids. Quinoa was reported to be particularly rich in linoleate and linolenate (Chillo and others 2009),  
186 while chia seeds are rich in those essential fatty acids (omega 3 and omega 6) (Mohd Ali and others  
187 2012; Costantini and others 2014).

188 Regarding micronutrients, chia had interesting minerals composition in particular about twice of the  
189 values of Ca and P as compared to rice and maize. Buckwheat, amaranth, and quinoa grains are  
190 considered good sources of minerals such as Zn, Cu, Mn, K, Na, Ca, and Mg (Chillo and others 2009;  
191 Singh and Singh, 2011). Chia was remarkably rich in vitamin A (16.2  $\mu$ g/100g). Quinoa (2.44  $\mu$ g/100g)  
192 showed high content in vitamin E as compared to rice (0.6  $\mu$ g/100g). Buckwheat seeds also are rich in  
193 thiamine (vitamin B1), riboflavin (vitamin B2) and pyridoxine (vitamin B6) (Dziadek and others 2016;  
194 Guo and others 2017), and they also are abundant in several natural antioxidants, such as tocopherols,  
195 rutin, quercetin, flavonoids, and phenolic acids.

196 Taking in account all the above-mentioned, the good composition of pseudocereals is not only suitable  
197 to individuals with medical needs, but also to consumers seeking “healthy” foodstuffs (Pellegrini and  
198 Agostoni, 2015; Balestra and others 2015).

## 199 **4. Ancient grains-based foodstuffs: nutritional added value and** 200 **technological characteristics**

201 Because ancient grains have a rich and balanced micronutrient composition, they might be suitable raw  
202 ingredients to enhance technological quality or/and health benefits (Arzani 2011; Randall and others  
203 2012; Chandi and others 2015). From an economic point of view, ancient grains are low-inputs crops  
204 with lower needs in fertilizers and they might be a suitable crop in lower-income countries. Quinoa, for  
205 example, is known for its tolerance to soil salinity indicating its suitability to harsh conditions (Wu and  
206 others 2016).

207 Thus, ancient crops rediscovering to be a part of the daily human diet might be reinforced by a further  
208 understanding of their technological properties and applications.

### 209 **4.1. Trends in ancient wheat-based foodstuffs**

210 The increasing popularity of ancient wheat as environmentally friendly cereal crops is stimulating  
211 research into their utilization in both traditional and new foods (Messia and others 2012). Hulled wheat  
212 species (einkorn, emmer, and spelt) are often used as whole grains for salads or soups, while they are  
213 used differently for processing, with einkorn and emmer mainly used for pasta products and spelt mainly  
214 used for bakery products (Benincasa and others 2015).

#### 215 ***Bread-making***

216 Einkorn flour is generally reported as not suitable for bread-making because of its sticky dough and poor  
217 rheological properties, but the existence of accessions with high bread-making quality has been  
218 confirmed (Hidalgo and Brandolini 2011; Brandolini and Hidalgo 2011). It was reported that the  
219 screening of a wide collection of einkorns (>1000 accessions) allowed the identification of  
220 approximately 16% of the total accessions with sodium dodecyl sulfate (SDS) sedimentation values  
221 corresponding to the threshold value for bread-making potential (Borghetti and others 1996). Later,  
222 Brandolini and others (2008) conducted a survey of 65 einkorn samples to study their pasting properties  
223 and concluded that einkorn had higher peak viscosity and final viscosity than modern wheat. The

224 differences are probably related to the smaller size and different grading of einkorn starch granules as  
225 well as to the lower amylose percentage of einkorn flour (Brandolini and Hidalgo 2011). Regarding  
226 bread color, einkorn has a color lighter than common wheat and durum wheat suggesting that einkorn  
227 undergoes lower heat damage than modern wheat during baking because low  $\alpha$ - and  $\beta$ - amylases limit  
228 the degradation of starch (Brandolini and Hidalgo, 2011). As a result, the reduced generation of reducing  
229 sugars in the dough limited the Maillard reactions during food processing. Low lipoxygenase activities  
230 in einkorn dough also limits the degradation of carotenoids (Hidalgo and Brandolini 2014).

231 Kamut® bread showed good sensory properties and loaf volumes, highly resembling bread obtained  
232 from modern wheat (Pasqualone and others 2011). Indeed, it was found that it is more suitable than  
233 durum wheat for the fermentation processes at acidic conditions because an increase in the bread volume  
234 and the metabolic heat production by yeast were observed (Balestra and others 2015).

235 A comparative study with spelt varieties showed acceptable sensory scores with significant differences  
236 among the varieties (Korczyk Szabó and Lacko Bartošová 2013), leading to conclude that spelt might  
237 be a suitable raw material for bread making, but it remains closely related to the choice of spelt variety  
238 (Korczyk Szabó and Lacko Bartošová 2015). Compared to common bread, spelt genotypes had high  
239 crumb elasticity, but low crumb cell homogeneity, which are probably due to its special dough  
240 rheological attributes (Callejo and others 2015). Nutritionally, these breads had less total starch, more  
241 resistant starch, and less rapidly digested proteins in comparison to bread made with modern wheat  
242 flours (Bonafaccia and others 2000). Spelt and emmer sourdoughs had slightly higher pH values than  
243 wheat sourdough but titratable acidity, concentration of free amino acids, and phytase activity were  
244 higher than in common wheat sourdough (Coda and others 2010). Specific volume and crumb of spelt  
245 breads showed higher resemblance to those of wheat breads than emmer. Sensory analysis also revealed  
246 that spelt and emmer can be made into acceptable bread products (Coda and others 2010).

### 247 *Pasta making*

248 Little information was found in the scientific literature on 100% ancient wheat-based pasta due to its  
249 low pasting properties (Brandolini and others 2008). Indeed, 100% einkorn pasta showed less compact

250 structure than durum wheat, resulting in high cooking losses and low ability in binding water (Pasini  
251 and others 2015). However, pasta made by a mix of 50/50 semolina/einkorn showed a high aggregation  
252 of gluten (La Gatta and others 2017). Higher carotenoid levels also were found during kneading because  
253 of the low enzyme activities in einkorn (Hidalgo and others 2010). Marconi and others (2002) assessed  
254 gluten properties of 3 spelt genotypes (Rouquin, Redoute, and HGQ Rouquin (Rouquin improved for  
255 gluten quality)) using SDS sedimentation, gluten index values, and alveograph and farinograph  
256 parameters. Compared to durum wheat pasta, spelt pasta dried at high temperature had darker color  
257 which might be attributed to higher furosine, probably correlated with higher reducing sugars or  
258 damaged starch contents in the semolina (Marconi and others 1999; 2002). Although ancient crops are  
259 commonly reported to have a low technological quality of proteins (gluten strength) (Brandolini and  
260 others 2008), spelt (HGQ Rouquin) allowed the production of pasta with satisfactory cooking quality  
261 (Marconi and others 2002). As a matter of fact, 100% emmer pasta had improved organoleptic value  
262 and lower glycemic index than durum pasta (Fares and others 2008). Moreover, pasta cooking did not  
263 damage the polysaccharide composition (soluble and insoluble), but it induced a drastic loss in terms of  
264 tocopherol and carotenoid contents (Fares and others 2008).

### 265 ***Baked goods, snacks, breakfast cereals***

266 Einkorn flour was reported for its excellent aptitude to produce many foodstuffs and it is currently  
267 trending as a material for manufacturing new special foods with high nutritional quality such as crackers  
268 and snacks (Hidalgo and Brandolini 2010; Brandolini and Hidalgo 2011; Hidalgo and others 2016,  
269 Hidalgo and Brandolini 2017). For instance, compared to einkorn, puffed modern kernels seem more  
270 appealing (Hidalgo and others 2016). However, from a nutritional point of view, puffed einkorn kernels  
271 had good composition, in terms of proteins and bioactive compounds (Hidalgo and others 2016).  
272 Compared to commercial products, flakes and muesli made by Kamut® and spelt had acceptable sensory  
273 features (appearance, consistency and flavor), and they showed the highest total phenolic, flavonoid,  
274 and crude fiber contents (Sumczynski and others 2015). Furthermore, tortillas partially substituted by  
275 whole Kamut® flour (60%) showed high resemblance with that standard (Carini and others 2010). Spelt  
276 flour addition (5, 10 and 15%) to corn grits decreased the expansion ratio and fracturability, whereas

277 bulk density and hardness of extrudates increased (Jozinović and others 2016). Moreover, color changed,  
278 the peaks of viscosity (hot and cold) decreased, and less retrogradation was observed.

#### 279 *Beverage making*

280 A few studies have focused on ancient wheat-based alcoholic and/or nonalcoholic beverages. Einkorn  
281 wort exhibits standard properties, and the resulting beers showed excellent foam stability and distinct  
282 pleasing carbonation taste. As a result, it is suggested as a potentially new raw material to produce  
283 organic beer (Fogarasi and others 2015). Einkorn malts had high radical cation scavenging activities, as  
284 measured by DPPH and ABTS methods, but the phenolic content was lower when using wheat (Fogarasi  
285 and others 2015). As well, emmer malt is characterized by a very high extract yield and good  
286 saccharification time, and good foam stability, but weak final attenuation, low polyphenol content, and  
287 darker color than the barley malt beers (Esslinger 2009; Mayer and others 2011). Barley malt enriched  
288 by emmer showed different sensory profiles as well as different compositions in terms of concentrations  
289 of organic acids, carbohydrates, amino acids, dietary fibers, vitamins, and antioxidant and phytase  
290 activities (Coda and others 2011). Spelt malt had an appropriate extract yield and apparent attenuation  
291 limit in comparison with barley and wheat malt (Muñoz-Insa and others 2013). However, low spelt  
292 soluble nitrogen caused a low Kolbach index; high viscosity caused lautering and filtration problems. As  
293 a result, this cereal can be used in “normal” barley malt houses under commonly used malting  
294 conditions, but it remains interesting to optimize beer production from mixes of ancient wheat malt and  
295 barley malt. Furthermore, hulled malts exhibit lower soluble protein contents with higher free amino  
296 nitrogen and total free amino acid values than dehulled malts (Marconi and others 2013). More studies  
297 are required to determine the influence of the glume or husk on malt and technological aspects.

298 Blends of rice and emmer flours (ratio 94:6) also allowed the production of a good yogurt-like beverage  
299 in terms of textural, sensory, and nutritional properties (Coda and others 2012).

#### 300 **4.2. New advances in pseudocereals-based foodstuff formulations**

301 The development of new products based on pseudocereals is, currently, more of necessity rather than a  
302 choice. The attention towards these ancient grains have been renewed by the increasing demand for  
303 natural and health-beneficial foods. They are also naturally gluten-free seed perfectly suitable as a  
304 reinforcement of the gluten-free market which is nowadays mainly based on maize and rice.

#### 305 **4.2.1.Pseudocereals-based foodstuff**

306 Gluten-free foodstuff-making is a challenge for technologists and nutritionists due the absence of gluten,  
307 which provides the viscoelastic properties of dough (De la Barc and others 2010). Nutritionally,  
308 pseudocereals represent a healthy alternative to compensate for the deficiencies of a gluten-free diet  
309 (Saturni and others 2010), because most of the gluten-free products currently available in the market are  
310 made basically from refined flour or starches which are characterized by low contents of high-quality  
311 protein, fiber, calcium, and iron (Cabrera-Chávez and others 2012; Molina-Rosell and others 2015).

#### 312 ***Bread-making***

313 The fortification of breads using buckwheat (50%) or quinoa (50%) flours increased the volume and  
314 softened the crumb (Alvarez-Jubete and others 2009b, 2010). Buckwheat addition (from 10 to 30%) also  
315 decreased starch retrogradation which enhanced the anti-staling properties (Torbica and others 2010).  
316 Furthermore, 100% buckwheat bread had low specific volume due to its dense structure (Hager and  
317 others 2012). The enrichment of bread by amaranth (40%) enhanced the physical, and rheological  
318 gluten-free dough as well as bread final attributes compared to corn starch-based formulations (Mariotti  
319 and others 2009). Pseudocereals addition also improved bread nutritional profiles, fitting perfectly with  
320 the expert nutritional recommendations for a gluten-free diet and gluten-free foods (Alvarez-Jubete and  
321 others 2009b, 2010; Sakac and others 2011; Wronkowska and others 2010; Koppalu and others, 2016).  
322 Amaranth and quinoa starches are used also for gluten-free food-making because they are characterized  
323 by a low tendency to retrogradation (Abugoch 2009; Singh and Singh, 2011). They showed also higher  
324 gelatinization temperature and peak viscosity but lower swelling capacities compared to those of fine  
325 flour and middling fractions (Kumar and others 2016; Sakhare and others 2017). More attention,

326 however, should be paid to amaranth technological processing because it requires innovative approaches  
327 due to its small seed size (Santra and Schoenlechner 2017).

328 The combination of sourdough lactic acid bacteria and pseudocereals was successfully employed in the  
329 formulation of new pseudocereals-based products (Dallagnol and others 2012; Gobbetti and others  
330 2014). During sourdough fermentation, several reactions, such as acidification and proteolysis, greatly  
331 contribute to the increase in bread extensibility, softness, and volume (Nionelli and Rizzello, 2012). For  
332 instance, quinoa addition (3.75%) improved shelf-life of bread (Coda and others 2010; Dallagnol and  
333 others 2012). Likewise, 100% bread made from buckwheat sourdough improved bread quality, thereby  
334 reducing the need of additives (Moroni and others 2009, 2010, 2011). Sourdoughs obtained with teff (5,  
335 10 and 20%) and buckwheat (15%) also enhanced bread aroma and increased fruity, cereal, and toasty  
336 notes as well as increased the perceived elasticity (Campo and others 2016). On the other hand,  
337 fermentation stimulated protein hydrolysis, which increased the concentrations of free amino acids  
338 (Dallagnol and others 2012), offering bioactive peptides and amino acids unavailable in gluten-free  
339 products.

340 Recently, steeping and germination were suggested to be able to reduce the levels of antinutrients,  
341 thereby enhancing the bioavailability of minerals in amaranth grains, resulting in a nutrient-dense  
342 complementary food (Ngugi and others 2017).

### 343 *Pasta-making*

344 Commonly, corn and rice flours are used as main ingredients for gluten-free pasta production (Cabrera-  
345 Chávez and others 2012), while recently there is increasing interest in new formulations based on gluten-  
346 free blended flours (cereals and pseudocereals) to improve the nutritional aspect as well as the  
347 technological features. For instance, pasta made from corn flour and low quinoa content (0.16%) had  
348 acceptable physical properties compared to common wheat pasta (Caperuto and others 2000). About  
349 25% of amaranth enrichment gave good pasta-making results due to the good interaction between rice  
350 starch and amaranth proteins. Moreover, Fiorda and others (2013) suggested that gluten-free pasta  
351 fortified by 30% amaranth flour had higher quality and sensory scores to those made with regular and

352 whole wheat flour pasta. Besides improved technological quality, these blends had higher protein and  
353 fiber contents than gluten-free pasta. Noodles produced from amaranth flour (20%) had low firmness  
354 and high cooking losses (Schoenlechner and others 2011). However, its nutritional composition, in terms  
355 of mineral and fiber contents, and protein digestibility were improved when a novel and adequate  
356 extrusion-cooking process was used (Cabrera-Chávez and others 2012). Pasta fortified by chia (5 and  
357 10%) showed that chia seeds and mucilage might be a good natural thickening agent (Menga and others  
358 2017). Furthermore, this addition increased total phenolic acids and dietary fiber as compared to the  
359 pasta made from rice (Menga and others 2017).

### 360 ***Baked good, snacks, and breakfast cereals***

361 New trends and formulations of pseudocereal foodstuffs are spreading to produce health-beneficial and  
362 tasty products, particularly baked good, snacks, and breakfast cereals. For example, quinoa was largely  
363 used as an ingredient for baked goods (Rizzello and others 2015). Muffins fortified with 25% quinoa  
364 flour are soft and have good overall consumer acceptability. However, 100% quinoa flour muffin had  
365 low overall consumer acceptability due to the bitter taste of quinoa flour (Bhaduri 2013). An increase in  
366 quinoa supplementation (30%) also increased the hardness of cookies, which was attributed to the high  
367 content of fiber and protein (Brito and others 2015). The specific volume also was reduced resulting in  
368 less bulky cookies, and also the final color was darker (Brito and others 2015).

369 On the other hand, Burgos and Armada (2015) demonstrated amaranth suitability to precooked products  
370 due its high expansion and yellow index. Chia flour was incorporated at different levels in cakes (25%,  
371 50%, and 75%) (Borneo and others 2010) and corn tortillas (5%, 10%, 15%, and 20%) (Rendón-  
372 Villalobos and others 2012), and gluten-free bread (from 4% to 15%) (Moreira and others 2013;  
373 Steffolani and others 2014; Da Mota Huerta and others 2016). Chia flour played the role of hydrocolloid,  
374 indeed, because it significantly increased the water-holding capacity of the dough (Da Mota Huerta and  
375 others 2016; Olivos-Lugo and others 2010; Steffolani and others 2014).

### 376 ***Beverage-making***

377 A fermented quinoa-based beverage was recently formulated using 2 varieties (Pasankalla and Rosada  
378 de Huancayo) (Ludena Urquizo and others 2017). The obtained drinks had viable and stable microbiota  
379 during storage (28 days) and the fermentation was mostly homolactic (Ludena Urquizo and others 2017).  
380 Pasankalla-derived drinks had higher protein contents, lower saponin concentration, and lower loss of  
381 viscosity during the fermentation process compared to Rosada de Huancayo drinks (Ludena Urquizo  
382 and others 2017). Buckwheat showed lower malt extracts, longer saccharification times, higher total  
383 protein and fermentable amino nitrogen content, and higher values of the iodine test and color as  
384 compared to barley malts (Deželak and others 2014). However, fermentability values, wort pH, soluble  
385 protein content, and volatile compounds were comparable and, consequently, the organoleptic  
386 perception of the buckwheat beverage was good (Deželak and others 2014).

387 The aqueous extract of pseudocereal flours was incorporated in fermented lactose-free dairy products.  
388 High incorporation of quinoa extracts (70 and 100%) increased the viscosity due to the high protein  
389 content (Bianchi and others 2015), while low addition (30%) was more appreciated by the tasters, as  
390 well as the obtained drink presented better nutritional features (protein, fat, ash, and total solid levels)  
391 (Bianchi and others 2015). Regarding lactose-containing products, El-Deeb and others (2014) suggested  
392 that 75 or 100% quinoa addition allowed the production of fermented milk beverages without altering  
393 bacterial growth. After 10 days, these beverages had the highest scores in terms of body, texture, color,  
394 and appearance. Moreover, the nutritional value was enhanced such as iron and some amino acids  
395 (phenylalanine, methionine, histidine and leucine).

### 396 ***Meat industry***

397 The addition of chia was studied to develop lipid meat products (Herrero and others 2017). Because of  
398 uncertainties in relation with the potential allergenicity, the daily intake of chia seeds should not exceed  
399 48 g/day, according to the 2000 US Dietary Guidelines), and 15 g/day according to the European  
400 commission. Chia-incorporated meat products showed relevant results. For example, frankfurters  
401 formulated with 1% chia flour reported significant improvements in water-binding properties (Pintado  
402 and others 2015). Furthermore, scanning electron microscopy showed that chia addition improved

403 emulsification and juiciness and, consequently, the overall acceptance was comparable to products with  
404 added fat (Ding and others 2017). The high content of fiber in chia is correlated with higher water-  
405 holding, absorption, and emulsifying activity and stability (Alfredo and others 2009). Chia oil addition  
406 to meat batter also resulted in products with good stability and homogeneous structure (Cofrades and  
407 others 2014). Furthermore, this fortification enhanced the nutritional aspect by increasing linolenic acid  
408 and reducing processing and purges (Pintado and others 2016; De Souza and others 2015). Thus, meat  
409 products containing chia might be suitable for special nutritional label (Pintado and others 2016).

#### 410 **4.2.2.Pseudocereal incorporation in gluten-containing foodstuff**

411 Fortification of staple foods is an effective strategy to deliver and increase the intake of micronutrients  
412 in the diet and can reduce micronutrient deficiencies (Yusufali and others 2012). As amply mentioned  
413 above, pseudocereals have a good chemical composition in terms of bioactive components (Padalino  
414 and others 2016).

415 Common wheat bread fortification could enable the development of a range of new baking products  
416 with enhanced nutritional value (Stikic and others 2012). Indeed, bread supplemented with quinoa flour  
417 had high acceptance with high nutritional value depending on the substitution level (Calderelli and  
418 others 2010; Iglesias-Puig and others 2015). Indeed, bread made from blends containing 5% or 10% of  
419 quinoa whole flour showed good bread-making properties, while blends with 15% of quinoa flour were  
420 not acceptable (Enriquez and others 2003). Rodriguez-Sandoval and others (2012) also showed that  
421 partial substitution with quinoa whole flour (10 and 20 %) resulted in breads with decreased specific  
422 volume. However, with up to 20% addition of purified quinoa, the rheological characteristics of dough  
423 and sensory characteristics were improved (Stikic and others 2012). A 50% substitution induced weak  
424 final quality (Alvarez-Jubete and others 2010). Indeed, bread crumb hardness increased (Iglesias-Puig  
425 and others 2015), about 6 times higher than sourdough bread with 100% substitution (Wolter and others  
426 2014), as well as density and chewiness (Wang and others 2014). Specific volume and yellowness also  
427 were reduced (Wang and others 2014). The addition of chia (5, 10, and 15%) improved gas retention in  
428 dough and cut the time required to reach maximum dough development (Verdú and others 2015). The

429 obtained bread had a reduced water activity and contained the same amount of moisture compared with  
430 the control (Verdú and others 2015). Indeed, the high content of fiber in chia might be the main cause  
431 of the high water-holding capacity, as it forms an active hydrocolloid which interacts better with gluten  
432 proteins (Verdú and others 2015). Therefore, the inclusion of chia increased the overall acceptability by  
433 consumers (Iglesias-Puig and Haros 2013).

434 Recently, Rizzello and others (2016) carried out a study to investigate wheat bread enrichment by quinoa  
435 flour sourdough. They concluded important improvements in chemical composition, namely free amino  
436 acids, soluble fibers, total phenols, phytase, and in antioxidant activities (Rizzello and others 2016). The  
437 sensory features of wheat bread made using 20% of quinoa sourdough were also improved with regards  
438 to the use of quinoa flour (Rizzello and others 2016). However, in buckwheat and wheat sourdough  
439 breads, acidification increased crumb porosity compared to control breads (Wolter and others 2013).  
440 Blends made by 30% of buckwheat and common wheat flours were more effective in enhancing  
441 antioxidant activity in comparison with amaranth and quinoa (Chlopicka and others 2012). Moreover, it  
442 might improve bread quality attributes such as taste, color, and odor (Chlopicka and others 2012).  
443 Fortified bread with 2.5% buckwheat showed acceptable crust and crumb color and taste, and also odor,  
444 elasticity and the appropriate bread volume (Gawlik-Dziki and others 2009). Likewise, the addition of  
445 chia increased the content of fiber, total antioxidant activity, and  $\omega$ -3 fatty acid in the final products  
446 (Coelho and de las Mercedes Salas-Mellado 2015; Constantini and others 2014). Chia flour significantly  
447 increased water absorption and reduced the extensibility of dough (Steffolani and others 2014). It was  
448 reported also that chia had thickening potential (Vázquez-Ovando and 2009) and it might replace as  
449 much as 25% of oil or eggs in cakes, while yielding a more nutritious product with acceptable sensory  
450 characteristics (Borneo and others (2010)

451 Regarding the pasta industry, pseudocereals and durum wheat blends are still a challenge since the  
452 addition of alternative ingredients markedly affects technological and sensory properties (Rizzello and  
453 others 2017). Recently, Lorusso and others (2017) revealed that the substitution of 20% of semolina  
454 with quinoa flour improved the nutritional aspect of pasta, including free amino acids, total phenols, and

455 the antioxidant activity of pasta; while the resulting pasta tenacity increased. Despite the great nutritional  
456 input, more work is required on the balance between substitution level and quality requirement.

## 457 **5. Landraces and old wheat varieties**

458 Landraces and old wheat varieties were the most cultivated until the late 19<sup>th</sup> century (Belderok  
459 2000). Therefore, modern varieties were developed to create more productive plants with modified  
460 chemical composition and others quality attributes. Comparative studies on old and modern varieties  
461 have focused mainly on the physiological basis of yield (Giunta and others 2007). On the other hand, to  
462 discriminate between wheat varieties, qualitative and quantitative gliadin and glutenin compositions  
463 are the traits commonly adopted (Vita and others 2016). However, few studies were dedicated to  
464 screen the compositional and technological aspects of landraces and old genotypes.

465 For instance, Dinelli and others (2013) studied 2 Italian durum wheat genotypes: Senatore Cappelli  
466 (1915, selection from the exotic Tunisian landrace “Jneh Khottifa”) and Urria 12 (1900) cultivated under  
467 a low-input agricultural system. Senatore Cappelli showed the lowest starch content (50.5%), while it  
468 had the highest protein content (16.38 %) as well as gluten content (12%) as compared to modern  
469 genotypes. Likewise, protein concentration showed a decreasing trend over time of cultivar releasing,  
470 dropping from about 18% in the old cultivars to about 16.5% in the modern durum wheat cultivars (De  
471 Vita and others 2007), which was consistent with the findings of Fois and others (2011). The low protein  
472 content in modern cultivars was not due to a reduced nitrogen uptake, but to the dilution effect caused  
473 by the heavier grains of modern durum cultivars (Motzo and others 2004). Regarding fiber and lipid  
474 contents, few differences were found between both groups (Dinelli and others 2013). Carotenoid and  
475 total polyphenol contents showed a non-significant trend from old to modern common wheat varieties  
476 (Dinelli and others 2013). However, phenolic profiles of landraces and old genotypes showed a number  
477 of total compounds and isomer forms much higher than those in the modern cultivars, particularly the  
478 landrace Gentil Rosso, which had a much higher amount of total, free, and bound polyphenols (Dinelli  
479 and others 2009, 2012). As for minerals, landraces and old cultivars had higher concentrations as  
480 compared to more modern material (Hussain and others 2010, 2012), because genetic breeding did not

481 focus on the improvement of mineral content (Hussain and others 2012). Overall, Di Silvestro and others  
482 (2012) found that old common wheat varieties had better nutrient contents when cultivated under low-  
483 input conditions compared to the modern ones, which are strictly dependent on high levels of  
484 fertilization. Therefore, beside breeding history, the biosynthesis and accumulation of micronutrients  
485 are closely influenced by genotype, environmental conditions (Migliorini and others 2016), and farming  
486 systems (Rizzello and others 2015).

487 From a technological point of view, De Vita and others (2007) studied the rheological properties of  
488 some Italian landraces, including Timilia (released in 1900, indigenous landrace population from Sicily),  
489 Russello S.G.7 (1910, selection from landrace “Russie”), Senatore Cappelli and Aziziah (1925, selection  
490 from landraces). Old genotypes (Timilia, Russello S.G.7 and Senatore Cappelli) were characterized by  
491 the lowest baking strength (alveographic W value), and dough-gluten properties (P and L alveographic  
492 values) (De Vita and others 2007). Modern cultivars showed about twice and thrice the dough W values  
493 of the landraces, and about a 50% and 100% greater P, respectively (Sanchez-Garcia and others 2015).  
494 However, no significant differences were observed between 7 old (Sieve, Verna, Gentil Rosso, Andriolo,  
495 Gambo di ferro, Frassineto, and Abbondanza), 2 mixtures, and 4 modern (Bolero, Blasco, Arabia, and  
496 Bologna) varieties, in terms of P/L (Migliorini and others 2016). Gluten Index (GI) was higher for  
497 modern cultivars than for landraces and old durum wheat varieties (Motzo and others 2004, Fois and  
498 others 2011). Breeding induced a notable increase in GI, which was reflected by an improvement of  
499 grain protein quality (Motzo and others 2004). Nevertheless, protein content, rather than gluten  
500 quality, has a dominant role in determining pasta cooking quality of high-temperature-dried pasta  
501 (Dexter and others 1977; D’Egidio and other 1990), explaining why some durum wheat old varieties  
502 such as Senatore Cappelli and others give good pasta texture (Fois and others 2011). Regarding bread-  
503 making, breads from landraces were scored as acceptable by consumers (Migliorini and others 2016).  
504 Although modern bread wheat varieties showed great variability in bread-making quality attributes  
505 (Sanchez-Garcia and others 2015), the landrace Andriolo showed interesting sensory aspects (Migliorini  
506 and others 2016). In terms of aroma profile, landraces and older cultivars of bread wheat had a soft aroma,  
507 while modern varieties had a much stronger aroma (Starr and others 2013).

508 Discussing the quality attributes of big wheat collections is expensive and time-consuming, and the  
509 available comparative studies on wheat quality traits are usually restricted to small sets. Moreover, many  
510 modern varieties were selected to fulfill specific technological transformations, as for example the  
511 Italian durum wheat cultivar Svevo and, consequently, processing landraces and old varieties using the  
512 same technologies might explain the difference in the end-product quality. Thus, drawing sound  
513 conclusions about the poor technological quality of landraces lacks strong evidences and pleads to much  
514 argumentation. Besides breeding new adapted lines for the low-input sector, landraces and old genotypes  
515 are naturally suitable to produce organic food and support environmentally friendly practices (Di  
516 Silvestro and others 2012).

## 517 **6. Concluding remarks and future outlook**

518 The rediscovery of ancient grains provides new alternatives to farmers, consumers, and the food  
519 industry, such as seen in terms of gluten-free (non-wheat ancient grains) and gluten-containing  
520 foodstuffs.

521 From a breeding point of view, shifting away from ancient species and the gradual shift towards a model  
522 of agriculture based on uniformity, steered by the search for higher yields, has increased the risk of  
523 genetic erosion (Dwivedi and others 2016). Diversity loss, here as in all the cultivated species, is indeed  
524 critical and dangerous, also because ancient species might help us to face threats to food security  
525 (Ceccarelli and Grando 2000; Dwivedi and others 2016). Indeed, ancient species, landraces, and old  
526 genotypes, even though much less productive than the modern ones, are perfectly suitable for marginal  
527 areas and low-input and high-stress conditions (Ceccarelli and Grando 1996) and, consequently, they  
528 could represent a solution for local communities where the commonly grown varieties are not cultivable  
529 (Migliorini and others 2016). From a nutritional point of view, reintroducing pseudocereals in the daily  
530 diet as a fortifying agent with functional added-value features, might offer to consumers a richer variety  
531 of beneficial compounds without altering the technological quality. Ancient wheat-based foodstuffs are  
532 now an increasing trend in the food market, substituting durum or/and common wheat flour for creating  
533 new lines of products. Their technological defects, as discussed, are not always associated with inner

534 characteristics of seeds, because traditionally made products have often good-quality features. Indeed,  
535 modern processing methods or/and industrial machinery, even if perfect for modern varieties, was not  
536 be suitable for older grains. Therefore, more work is needed in order to optimize technological  
537 processing and formulations to fit their compositional and morphological characteristics.

538 Thus, ancient grains might constitute an alternative, which can co-exist in the current market with the  
539 undoubtedly needed modern high-productive varieties. Certainly, methods and technologies to obtain  
540 novel products with high technological quality and health-beneficial and affordable price are needed.  
541 Also, blends of pseudocereals and ancient wheat might be considered for creating new health-beneficial  
542 food products.

## 543 **References**

- 544 Aaron GJ, Laillou A, Wolfson J, Moench-Pfanner R. 2012. Fortification of staple cereal flours with iron  
545 and other micronutrients: cost implications of following World Health Organization-endorsed  
546 recommendations. *Food Nutr Bull* 33:S336-43.
- 547 Abdel-Aal ESM, Sosulski FW, Hucl P. 1998. Origins, characteristics and potentials of ancient wheats.  
548 *Cereal Foods World* 43:708-15.
- 549 Abugoch JLE. 2009. Quinoa (*Chenopodium quinoa* Wild.): composition, chemistry, nutritional, and  
550 functional properties. *Adv Food Nutr Res* 58:1-3.
- 551 Calderelli VAS, de Toledo M, Visentainer JV, Matioli G. 2010. Quinoa and flaxseed: potential  
552 ingredients in the production of bread with functional quality. *Braz Arch Biol Technol* 53:981-6.
- 553 Alfredo VO, Gabriel RR, Luis CG, David BA. 2009. Physicochemical properties of a fibrous fraction  
554 from chia (*Salvia hispanica* L.). *LWT-Food Sci Technol* 42:168-73.
- 555 Alvarez-Jubete L, Arendt EK, Gallagera E. 2009a. Nutritive value of pseudocereals and their  
556 increasing use as functional gluten-free ingredients. *Trends Food Sci Technol* 21:106-13.
- 557 Alvarez-Jubete L, Arendt EK, Gallager E. 2009b. Nutritive value and chemical composition of  
558 pseudocereals as gluten-free ingredients. *Int J Food Sci Nutr* 60:240-57.
- 559 Alvarez-Jubete L, Auty M, Arendt EK, Gallager E. 2010. Baking properties and microstructure of  
560 pseudocereal flours in gluten-free bread formulations. *Eur Food Res Technol* 230:437.
- 561 Arzani A. 2011. Emmer (*Triticum turgidum* ssp. *dicoccum*) flour and bread. In: Preedy VR, Watson RR,  
562 Patel VB, editors. *Flour and fortification in health and disease prevention*. Amsterdam: Elsevier,  
563 Academic Press Imprint. p 69–78.

- 564 Ayerza R. 2013. Seed composition of two chia (*Salvia hispanica* L.) genotypes which differ in seed  
565 color. *Emir J Food Agric* 25:495-500.
- 566 Balestra F, Laghi L, Saa DT, Gianotti A, Rocculi P, Pinnavaia G. 2015. Physico-chemical and  
567 metabolomic characterization of KAMUT® Khorasan and durum wheat fermented dough. *Food Chem*  
568 187:451-59
- 569 Belderok B. 2000. Developments in bread-making processes. *Plant Foods Hum Nutr* 55:1-86.
- 570 Benincasa P, Galieni A, Manetta AC, Pace R, Guiducci M, Pisante M, Stagnari F. 2015. Phenolic  
571 compounds in grains, sprouts and wheatgrass of hulled and non-hulled wheat species. *J Sci Food Agric*  
572 95:1795-803.
- 573 Bhaduri S. 2013. A comprehensive study on physical properties of two gluten-free flour fortified  
574 muffins. *J Food Process Technol* 4:251.
- 575 Bianchi F, Rossi EA, Gomes RG, Sivieri K. 2015. Potentially synbiotic fermented beverage with  
576 aqueous extracts of quinoa (*Chenopodium quinoa* Willd) and soy. *Food Sci Technol Int* 21:403-15.
- 577 Bonafaccia G, Galli V, Francisci R, Mair V, Skrabanja V, Kreft I. 2000. Characteristics of spelt wheat  
578 products and nutritional value of spelt wheat-based bread. *Food Chem* 68:437-41.
- 579 Borghi B, Castagna R, Corbellini M, Heun M, Salamini F. 1996. Breadmaking quality of einkorn wheat  
580 (*Triticum monococcum* ssp. *monococcum*). *Cereal Chem* 73:208-14
- 581 Borneo R, Aguirre A, León AE. 2010. Chia (*Salvia hispanica* L) gel can be used as egg or oil replacer  
582 in cake formulations. *J Am Diet Assoc* 110:946-9.
- 583 Brandolini A, Hidalgo A, Moscaritolo S. 2008. Chemical composition and pasting properties of einkorn  
584 (*Triticum monococcum* L. subsp. *monococcum*) whole meal flour. *J Cereal Sci* 47:599-609.
- 585 Brito IL, de Souza EL, Felex SS, Madruga MS, Yamashita F, Magnani M. 2015. Nutritional and sensory  
586 characteristics of gluten-free quinoa (*Chenopodium quinoa* Wild)-based cookies development using an  
587 experimental mixture design. *J Food Sci Technol* 52: 5866-73.
- 588 Brouns F, van Buula VJ, Shewry, PR. 2013. Does wheat make us fat and sick? *J Cereal Sci* 58:209-15.
- 589 Burgos VE, Armada M. 2015. Characterization and nutritional value of precooked products of kiwicha  
590 grains (*Amaranthus caudatus*). *Food Sci. Technol (Campinas)* 35: 531-8.
- 591 Cabrera-Chávez F, Iametti S, Miriani M, de la Barca AM, Mamone G, Bonomi F. 2012. Maize  
592 prolamins resistant to peptic-tryptic digestion maintain immune-recognition by IgA from some celiac  
593 disease patients. *Plant Foods Hum Nut* 67:24.
- 594 Callejo MJ, Vargas-Kostiuk ME, Rodríguez-Quijano M. 2015. Selection, training and validation process  
595 of a sensory panel for bread analysis: Influence of cultivar on the quality of breads made from common  
596 wheat and spelt wheat. *J Cereal Sci* 61:55-62.

- 597 Campo E, del Arco L, Urtasun L, Oria R, Ferrer-Mairal A. 2016. Impact of sourdough on sensory  
598 properties and consumers' preference of gluten-free breads enriched with teff flour. *J Cereal Sci* 67:75–  
599 82.
- 600 Caperuto L, Amaya-Farfan J, Camargo CR. 2000. Performance of quinoa (*Chenopodium quinoa* wild)  
601 flour in the manufacture of gluten-free spaghetti. *J Sci Food Agric* 81:95-101.
- 602 Carini E, Curti E, Vittadini E. 2010. Effect of long-term storage on water status and physicochemical  
603 properties of nutritionally enhanced tortillas. *Food Biophys* 5:300-8.
- 604 Carnevali A, Gianotti A, Benedetti S, Tagliamonte MC, Primiterra M, Laghi L, Danesi F, Valli V,  
605 Ndaghijimana M, Capozzi F. 2014. Role of Kamut VR brand khorasan wheat in the counteraction of  
606 non-celiac wheat sensitivity and oxidative damage. *Food Res Int* 63:218-26
- 607 Ceccarelli S, Grando S. 2000. Barley landraces from the Fertile Crescent: a lesson for plant breeders.  
608 In: Brush SB, editor. *Genes in the field: On-farm conservation of crop diversity*. Florida: CRC Press p  
609 51.76,
- 610 Ceccarelli S. 1996. Adaptation to low /high-input cultivation. *Euphytica* 92:203-14.
- 611 Chandi GK, Lok CW, Jie NY, Seetharaman K. 2015. Functionality of Kamut and millet flours in macro-  
612 wire-cut cookie systems. *J Food Sci Technol Mys* 52:556-61.
- 613 Chatzav M, Peleg Z, Ozturk L, Yazici A, Fahima T, Cakmak I, Saranga Y. 2009. Genetic diversity for  
614 grain nutrients in wild emmer wheat: potential for wheat improvement. *Ann Bot* 105:1211-20.
- 615 Chillo S, Civica V, Iannetti M, Suriano N, Mastromatteo M, Del Nobile MA. 2009. Properties of quinoa  
616 and oat spaghetti loaded with carboxymethylcellulose sodium salt and pregelatinized starch as  
617 structuring agents. *Carbohydr Polym* 78:932-7.
- 618 Chlopicka J, Pasko P, Gorinstein A, Zagrodzki P. 2012. Total phenolic and total flavonoid content,  
619 antioxidant activity and sensory evaluation of pseudocereal breads. *LWT–Food Scie Tech* 46:548-55.
- 620 Coda R, Nionelli L, Rizzello CG, De Angelis M, Tossut P, Gobbetti M. 2010. Spelt and emmer flours:  
621 characterization of the lactic acid bacteria microbiota and selection of mixed starters for bread making.  
622 *J Appl Microbiol* 108:925-35.
- 623 Coda R, Rizzello CG, Gobbetti M. 2011. Use of sourdough fermentation and pseudo-cereals and  
624 leguminous flours for the making of a functional bread enriched of  $\gamma$ -aminobutyric acid (GABA). *Int J*  
625 *Food Microbiol* 137:236-45.
- 626 Coda R, Rizzello CG, Pinto D, Gobbetti M. 2012. Selected lactic acid bacteria synthesize antioxidant  
627 peptides during sourdough fermentation of cereal flours. *Appl Environ Microb.* 78:1087-96.
- 628 Coelho MS, Salas-Mellado MM. 2015. Effects of substituting chia (*Salvia hispanica* L.) flour or seeds  
629 for wheat flour on the quality of the bread. *Food Sci Technol* 60:729-36.

- 630 Cofrades S, Santos-López JA, Freire M, Benedí J, Sánchez-Munizc FJ, Jiménez-Colmenero F. 2014.  
631 Oxidative stability of meat systems made with W1/O/W2 emulsions prepared with hydroxytyrosol and  
632 chia oil as lipid phase. *LWT-Food Sci Technol* 59:941-7.
- 633 Costantini L, Lukšič L, Molinari R, Kreft I, Bonafaccia G, Manzi L, Merendino N. 2014. Development  
634 of gluten-free bread using tartary buckwheat and chia flour rich in flavonoids and omega-3 fatty acids  
635 as ingredients. *Food Chem* 165:232-40.
- 636 Dallagnol AM, Pescuma M, De Valdez GF, Rollán G. 2013. Fermentation of quinoa and wheat slurries  
637 by *Lactobacillus plantarum* CRL 778: proteolytic activity. *Appl Microbiol Biotechnol* 97:3129-40.
- 638 De la Barc AMC, Rojas-Martínez ME, Islas-Rubio AR, Cabrera-Chávez F. 2010. Gluten-free breads  
639 and cookies of raw and popped amaranth flours with attractive technological and nutritional qualities.  
640 *Plant Foods Hum Nutr* 65:241-6.
- 641 D'Egidio MG, Mariani BM, Nardi S, Novaro P and Cubadda R. 1990. Chemical and technological  
642 variables and their relationships: A predictive equation for pasta cooking quality. *Cereal Chem* 67:275-  
643 81.
- 644 de Souza RJ, Mente A, Maroleanu A, Cozma AI, Ha V, Kishibe T, Uleryk E, Budyłowski P,  
645 Schünemann H, Beyene J, Anand SS. 2015. Intake of saturated and trans unsaturated fatty acids and risk  
646 of all-cause mortality, cardiovascular disease, and type 2 diabetes: systematic review and meta-analysis  
647 of observational studies. *BMJ*. 351:h3978.
- 648 De Vita P, Li Destri Nicosia O, Nigro F, Platani C, Riefolo C, Di Fonzo N, Cattivelli L. 2007. Breeding  
649 progress in morpho-physiological, agronomical and qualitative traits of durum wheat cultivars released  
650 in Italy during the 20th century. *Eur J Agron* 26:39-53.
- 651 Dexter JE, Matsuo RR. 1977. Influence of protein content on some durum wheat quality parameters.  
652 *Can J Plant Sci* 57:717-27.
- 653 Deželak M, Zarnkow M, Becker T, Košir IJ. 2014. Processing of bottom-fermented gluten-free beer-  
654 like beverages based on buckwheat and quinoa malt with chemical and sensory characterization. *J Inst*  
655 *Brew* 120:360-70.
- 656 Di Silvestro R, Marotti I, Bosi S, Bregola V, Segura-Carretero A, Sedej I, Mandic A, Sakac M,  
657 Benedettelli S, Dinelli G. 2012. Health-promoting phytochemicals of Italian common wheat varieties  
658 grown under low-input agricultural management. *J Sci Food Agric* 92:2800-10.
- 659 Diao XP. 2017. Production and genetic improvement of minor cereals in China. *Crop J* 5:103-14.
- 660 Dinelli G, Marotti I, Di Silvestro R, Bosi S, Bregola V, Accorsi M, Di Loreto A, Benedettelli S, Ghiselli  
661 L, Catizone P. 2013. Agronomic, nutritional and nutraceutical aspects of durum wheat (*Triticum durum*  
662 Desf.) cultivars under low-input agricultural management. *Ital J Agron* 8:85-93.
- 663 Dinelli G, Segura-Carretero A, Di Silvestro R, Marotti I, Arráez-Román D, Benedettelli S, Ghiselli L,  
664 Fernandez-Gutierrez A. 2011. Profiles of phenolic compounds in modern and old common wheat

- 665 varieties determined by liquid chromatography coupled with time-of-flight mass spectrometry. *J*  
666 *Chromatogr A* 1218:7670-81.
- 667 Dinelli G, Segura-Carretero A, Di Silvestro R, Marotti I, Fu S, Benedettelli S, Ghiselli L. 2009.  
668 Determination of phenolic compounds in modern and old varieties of durum wheat using liquid  
669 chromatography coupled with time-of-flight mass spectrometry. *J Chromatogr* 1216:7229-40.
- 670 Dziadek K, Kopeć A, Pastucha E, Piątkowska E, Leszczyńska T, Pisulewska E, Witkowicz R, Francik  
671 R. 2016. Basic chemical composition and bioactive compounds content in selected cultivars of  
672 buckwheat whole seeds, dehulled seeds and hulls. *J Cereal Sci* 69:1-8.
- 673 El-Deeb AM, Hassan NSY, Hassanein AM. 2014. Preparation and properties of flavored fermented  
674 beverage based on partial or complete replacement of milk with quinoa seeds water extract (QSWE).  
675 *Inter J Dairy Sci* 9:96-1.
- 676 Enriquez N, Peltzer M, Raimundi A, Tosi V, Pollio ML. 2003. Characterization of the wheat and quinoa  
677 flour blends in relation to their bread making quality. *J Arg Chem Soc* 91: 47-54.
- 678 Erba D, Hidalgo A, Bresciani J and Brandolini A. 2011. Environmental and genotypic influences on  
679 trace element and mineral concentrations in whole meal flour of einkorn (*Triticum monococcum* L.  
680 subsp. *monococcum*). *J Cereal Sci* 54:250-4.
- 681 Escarnot E, Jacquemin JM, Agneessens R, Paquot M. 2012. Comparative study of the content and  
682 profiles of macronutrients in spelt and wheat, a review. *Biotechnol Agron Soc Environ* 16:243-56.
- 683 Fares C, Codianni P, Nigro F, Platani C, Scazzina F, Pellegrini N. 2008. Processing and cooking effects  
684 on chemical, nutritional and functional properties of pasta obtained from selected emmer genotypes. *J*  
685 *Sci Food Agric* 88:2435-44.
- 686 Faris JD, Zhang Z, Chao S. 2014. Map-based analysis of the tenacious glume gene Tg-B1 of wild emmer  
687 and its role in wheat domestication. *Gene* 542:198-208.
- 688 Fiorda FA, Soares M, da Silva FA, Souto LRF, Grosmann MVE. 2013. Amaranth flour, cassava starch  
689 and cassava bagasse in the production of gluten-free pasta: Technological and sensory aspects  
690 International. *Int J Food Sci Technol* 48:1977-84.
- 691 Fogarasi AL, Kun S, Tankó G, Stefanovits-Bányai E, Hegyesné-Vecseri B. 2015. A comparative  
692 assessment of antioxidant properties, total phenolic content of einkorn, wheat, barley and their malts.  
693 *Food Chem* 167:1-6.
- 694 Fois S, Schlichting L, Marchylo B, Dexter J, Motzo R, Giunta F. 2011. Environmental conditions affect  
695 semolina quality in durum wheat (*Triticum turgidum* ssp. *durum* L.) cultivars with different gluten  
696 strength and gluten protein composition. *J Sci Food Agric* 91:2664-73.
- 697 Fuller DQ. 2007. Contrasting patterns in crop domestication and domestication rates: Recent  
698 archaeobotanical insights from the Old World. *Ann Bot (Lond)* 100:903-24.

- 699 Gawlik-Dziki U, Dziki D, Baraniak B, Lin R. 2009. The effect of simulated digestion in vitro on  
700 bioactivity of wheat bread with Tartary buckwheat flavones addition. *LWT - Food Sci Technol* 42:137-  
701 43.
- 702 Gegas VC, Nazari A, Griffiths S, Simmonds J, Fish L, Orford S, Sayers L, Doonan JH, Snapea JW.  
703 2010. A Genetic framework for grain size and shape variation in wheat. *Plant Cell* 22:1046-56.
- 704 Giambanelli E, Ferioli F, Kocaoglu B, Jorjadze M, Alexieva I, Darbinyan N, Antuono F. 2013. A  
705 comparative study of bioactive compounds in primitive wheat populations from Italy, Turkey, Georgia,  
706 Bulgaria and Armenia. *J Sci Food Agric* 93:3490-501.
- 707 Giunta F, Motzo R, Pruneddu G. 2007. Trends since 1900 in the yield potential of Italian-bred durum  
708 wheat cultivars. *Europ J Agronomy* 27:12–24.
- 709 Gobbetti M, Rizzello CG, Di Cagno R, De Angelis M. 2014. How the sourdough may affect the  
710 functional features of leavened baked goods. *Food Microbiol* 37:30-40.
- 711 Graf BL, Rojas-Silva P, Rojo LE, Delatorre-Herrera J, Baldeón ME, Raskin I. 2015. Innovations in  
712 health value and functional food development of quinoa (*Chenopodium quinoa* Wild.). *Comp Rev Food*  
713 *Sci Food* 14:431-45.
- 714 Guo CJ, Chang FY, Wyche TP, Backus KM, Acker TM, Funabashi M, Taketani M, Donia MS, Nayfach  
715 S, Pollard KS. 2017. Discovery of reactive microbiota-derived metabolites that inhibit host proteases.  
716 *Cell* 168:517-26.
- 717 Guzmán C, Caballero L, Martín LM, Alvarez JB. 2013. Waxy genes from spelt wheat: new alleles for  
718 modern wheat breeding and new phylogenetic inferences about the origin of this species. *Ann Bot*  
719 110:1161-71.
- 720 Hager AS, Wolter A, Czerny M, Bez J, Zannini E, Arendt EK, Czerny M. 2012. Investigation of product  
721 quality, sensory profile and ultrastructure of breads made from a range of commercial gluten-free flours  
722 compared to their wheat counterparts. *Eur Food Res Technol* 235:333-44.
- 723 Hammer K. 1984. Das Domestikationssyndrom. *Kulturpflanze* 2:11–34.
- 724 Hebelstrup KH. 2017. Differences in nutritional quality between wild and domesticated forms of barley  
725 and emmer wheat. *Plant Sci* 256:1-4.
- 726 Herrero AM, Ruiz-Capillas C, Pintado T, Carmona P, Jimenez-Colmenero F. 2017. Infrared  
727 spectroscopy used to determine effects of chia and olive oil incorporation strategies on lipid structure of  
728 reduced-fat frankfurters. *Food Chem* 221:1333-9.
- 729 Hidalgo A, Brandolini A, Pompeia C, Piscozzi R. 2006. Carotenoids and tocopherols of einkorn wheat  
730 (*Triticum monococcum* ssp. *monococcum* L.) *J Cereal Sci* 44:182-93.
- 731 Hidalgo A, Brandolini A, Ratti S. 2009. Influence of genetic and environmental factors on selected  
732 nutritional traits of *Triticum monococcum*. *J Agric Food Chem* 57:6342-8.

- 733 Hidalgo A, Brandolini A, Pompei C. 2010. Carotenoids evolution during pasta, bread and water biscuit  
734 preparation from wheat flours. *Food Chem* 121:746-51.
- 735 Hidalgo A, Brandolini A. 2014. Nutritional properties of einkorn wheat (*Triticum monococcum* L.). *J*  
736 *Sci Food Agric* 94:601-12.
- 737 Hidalgo A, Brandolini A. 2017. Nitrogen fertilisation effects on technological parameters and  
738 carotenoid, tocol and phenolic acid content of einkorn (*Triticum monococcum* L. subsp. *monococcum*):  
739 A two-year evaluation. *J Cereal Sci* 73:18-24
- 740 Hidalgo A, Brandolini A. 2011. Heat damage of water biscuits from einkorn, durum and bread wheat  
741 flours. *Food Chem* 128:471-8.
- 742 Hidalgo A, Brusco M, Plizzari L, Brandolini A. 2014. Polyphenol oxidase, alpha-amylase and beta-  
743 amylase activities of *T. monococcum*, *T. turgidum* and *T. aestivum*: a two-year study. *J Cereal Sci*  
744 58:51-8.
- 745 Hidalgo A, Yilmaz VA, Brandolini A. 2016. Influence of water biscuit processing and kernel puffing  
746 on the phenolic acid content and the antioxidant activity of einkorn and bread wheat. *J Food Sci Technol*  
747 53:541-50.
- 748 Hooper DU, Chapin III F.S, Ewel JJ, Hector A, Inchausti P, Lavorel S, Lawton JH, Lodge DM, Loreau  
749 M, Naeem S, Schmid B, Setälä H, Symstad AJ, Vandermeer J, Wardle DA. 2005. Effects of biodiversity  
750 on ecosystem functioning: A consensus of current knowledge. *Ecol Monogr* 75:3-35.
- 751 Huerta KM, Alves JS, da Silva AFC, Kubota EH, da Rosa CS. 2016. Sensory response and physical  
752 characteristics of gluten-free and gum-free bread with chia flour. *Food Sci Technol (Campinas)* 36:15-  
753 8.
- 754 Hussain A, Larsson H, Kuktaite R, Johansson E. 2010. Mineral composition of organically grown wheat  
755 genotypes: contribution to daily minerals intake. *Int J Environ Res Public Health* 7: 3442-56.
- 756 Hussain A, Larsson H, Kuktaite R, Johansson E. 2012. Concentration of some heavy metals in  
757 organically grown primitive, old and modern wheat genotypes: implications for human health. *J Environ*  
758 *Sci Health B* 47:751-8.
- 759 Iglesias-Puig E, Haros M. 2013. Evaluation of performance of dough and bread incorporating chia  
760 (*Salvia hispanica* L.). *Eur Food Res Technol* 237:865–74.
- 761 Iglesias-Puig E, Monedero V, Haros M. 2015. Bread with whole quinoa flour and bifidobacterial  
762 phytases increases dietary mineral intake and bioavailability. *LWT-Food Sci Technol* 60:71-7.
- 763 Ixtaina VY, Nolasco SM, Tomas MC. 2008. Physical properties of chia (*Salvia hispanica* L.) seeds. *Ind*  
764 *Crop Prod* 28:286–93.
- 765 Jozinović A, Šubarić D, Ačkar Đ, Babić J, Miličević B. 2016. Influence of spelt flour addition on  
766 properties of extruded products based on corn grits. *J Food Eng* 172:31-37

- 767 Kang M, Zhai FeH, Li XX, Cao JL, Han JR. 2017. Total phenolic contents and antioxidant properties of  
768 buckwheat fermented by three strains of *Agaricus*. *J Cereal Sci* 73:138-142
- 769 Kohajdová Z, Karovičov J. 2008. Nutritional value and baking applications of spelt wheat. *Acta Sci Pol*  
770 *Technol Aliment* 7:5-14.
- 771 Konvalina P, Capouchová I, Stehno Z, Moudrý J, Moudrý J. 2010. Weaknesses of emmer wheat genetic  
772 resources and possibilities of its improvement for low-input and organic farming systems. *Int j food*  
773 *agric and environ* 8:376-82.
- 774 Koppalu V, Kumara P, Dharmaraja U, Sakhareb SD, Inamdarb A A. 2016. Preparation of protein and  
775 mineral rich fraction from grain amaranth and evaluation of its functional characteristics. *J Cereal Sci*  
776 69:358-62.
- 777 Korczyk-Szabó J, Lacko-Bartošová M. 2013. Crumb texture of spelt bread. *J Cent Eur Agr* 14:1343-52.
- 778 Korczyk-Szabó J, Lacko-Bartošová M. 2015. Textural properties of spelt noodles. *Acta fytotechnica et*  
779 *zootechnica* 18:43-4.
- 780 Kucek LK, Dyck E, Russell J, Clark L, Hamelman J, Leader SB, Senders S, Jones J, Benscher D, Davis  
781 M, Roth G, Zwinger S, Sorrells ME, Dawson JC. 2017. Evaluation of wheat and emmer varieties for  
782 artisanal baking, pasta making, and sensory quality. *J Cereal Sci* 74:19-27.
- 783 Kumar KV, Dharmaraj U, Sakhare SD, Inamdar AA. 2016. Effect of grain moisture content during  
784 milling on pasting profile and functional properties of amaranth fractions. *J Food Sci Technol* 53:2434-  
785 42.
- 786 la Gatta B, Rutigliano M, Rusco G, Petrella G, Di Luccia A. 2017. Evidence for different supramolecular  
787 arrangements in pasta from durum wheat (*Triticum durum*) and einkorn (*Triticum monococcum*) flours.  
788 *J Cereal Sci* 73:76-83.
- 789 Lachman J, Musilova J, Kotikova Z, Hejtmankova K, Orsak M, Pribyl J. 2012. Spring, einkorn and  
790 emmer wheat species-potential rich sources of free ferulic acid and other phenolic compounds. *Plant Soil*  
791 *Environ* 58:347-53.
- 792 Lampi AM, Nurmi T, Ollilainen V, Pironen V. 2008. Tocopherols and tocotrienols in wheat genotypes  
793 in the HEALTHGRAIN diversity screen. *J Agric Food Chem* 56: 9716-21.
- 794 Li G, Zhu F. 2017. Physicochemical properties of quinoa flour as affected by starch interactions. *Food*  
795 *Chem* 221: 560–8.
- 796 Longin CFH, Würschum T. 2016. Back to the future – tapping into ancient grains for food diversity.  
797 *Trends in Plant Science* 21:731-7.
- 798 Lopes MS, El-Basyoni I, Baenziger PS, Singh S, Royo C, Ozbek K, Aktas H, Ozer E, Ozdemir F,  
799 Manickavelu A, Ban T, Vikram P. 2015. Exploiting genetic diversity from landraces in wheat breeding  
800 for adaptation to climate change. *J Exp Bot* 66:3477-86.

- 801 Lorusso A, Verni M, Montemurro M, Coda R, Gobetti M, Rizzello CG. 2017. Use of fermented quinoa  
802 flour for pasta making and evaluation of the technological and nutritional features. *LWT - Food Sci*  
803 *Technol* 78:215-21.
- 804 Ludena Urquizo FE, García Torres SM, Tolonen T, Jaakkola M, Pena-Niebuhr MG, von Wright A,  
805 Repo-Carrasco-Valencia R, Korhonen H, Plumed-Ferrer C. 2017. Development of a fermented quinoa-  
806 based beverage. *Food Sci Nutr* 5:602-8.
- 807 Marconi E, Carcea M, Graziano M, Cubadda R. 1999. Kernel properties and pasta-making quality of  
808 five European spelt wheat (*Triticum spelta* L.) cultivars. *Cereal Chem* 76:25-9.
- 809 Marconi E, Carcea M, Schiavone M, Cubadda R. 2002. Spelt (*Triticum spelta* L.) Pasta quality:  
810 combined effect of flour properties and drying conditions. *Cereal Chem* 79:634-9.
- 811 Marconi O, Mayer H, Chiacchieroni F, Ricci E, Perretti G, Fantozzi P. 2013. The influence of glumes  
812 on malting and brewing of hulled wheats. *J Am Soc Brew Chem* 71:41-8.
- 813 Mariottia M, Lucisanoa M, Ambrogina Pagania M, Perry K.W. 2009. The role of corn starch, amaranth  
814 flour, pea isolate, and Psyllium flour on the rheological properties and the ultrastructure of gluten-free  
815 doughs. *Food Res Int* 42:963-75.
- 816 Mayer H, Marconi O, Perretti G, Sensidoni M, Fantozzi P. 2011. Investigation of the suitability of hulled  
817 wheats for malting and brewing. *J Am Soc Brew Chem* 69:116-20.
- 818 Menga V, Amato M, Phillips TD, Angelino D, Morreale F, Fares C. 2017. Gluten-free pasta  
819 incorporating chia (*Salvia hispanica* L.) as thickening agent: An approach to naturally improve the  
820 nutritional profile and the in vitro carbohydrate digestibility. *Food Chem* 221:1954-61.
- 821 Messia MC, Iafelice G, Marconi E. 2012. Effect of parboiling on physical and chemical characteristics  
822 and non-enzymatic browning of emmer (*Triticum dicoccon* Schrank). *J Cereal Sci* 56:147-52.
- 823 Michalcová V, Dušinský R, Sabo M, Al Beyroutiová. 2014. Taxonomical classification and origin of  
824 Kamut wheat. *Plant Syst Evol* 300:1749-57.
- 825 Miranda M, Vega-Gálvez A, Uribe E, López J, Martínez E, Rodríguez MJ, Quispea I, Di Scalac K.  
826 2012. Physico-chemical analysis, antioxidant capacity and vitamins of six ecotypes of Chilean quinoa  
827 (*Chenopodium quinoa* Willd). *Procedia Food Science*, 1, 1439–1446.
- 828 Moreira R, Chenlo F, Torres MD. 2013. Effect of chia (*Sativa hispanica* L.) and hydrocolloids on the  
829 rheology of gluten-free doughs based on chestnut flour. *LWT Food Sci Technol* 50: 160-6.
- 830 Mohammadi R, Sadeghzadeh B, Ahmadi H, Bahrami N, Amri A. 2015. Field evaluation of durum wheat  
831 landraces for prevailing abiotic and biotic stresses in highland rainfed regions of Iran. *Crop J* 3:423-33.
- 832 Mohan D, Singh AM, Ahlawat AK, Gupta RK. 2014. Analogy between agronomic and grain quality  
833 attributes of wheat for response to crop seasons, locations, site-year and genotype-environment  
834 interactions. *J Wheat Res* 6:27–32.

- 835 Mohd Ali N, Yeap SK, Ho WY, Beh BK, Tan SW, Tan SG. 2012. The Promising Future of Chia, *Salvia*  
836 *hispanica* L. *J Biomed Biotechnol* 2012:171956.
- 837 Moreno ML, Comino I, Sousa C. 2014. Alternative grains as potential raw material for gluten-free food  
838 development in the diet of celiac and gluten-sensitive patients. *Austin J Nutri Food Sci* 2:9.
- 839 Moroni AV, Arendt EK, Dal Bello F. 2011. Biodiversity of lactic acid bacteria and yeasts in  
840 spontaneously-fermented buckwheat and teff sourdoughs. *Food Microbiol* 28:497-502.
- 841 Moroni AV, Arendt EK, Morrissey JP, Dal Bello F. 2010. Development of buckwheat and teff  
842 sourdoughs with the use of commercial starters. *Int J Food Microbiol* 142:142-8.
- 843 Moroni AV, Dal Bello F, Arendt EK. 2009. Sourdough in gluten-free bread-making: an ancient  
844 technology to solve a novel issue? *Food Microbiol* 26:676-84.
- 845 Motzo R, Fois S, Giunta F. 2004. Relationship between grain yield and quality of durum wheats from  
846 different eras of breeding. *Euphytica* 140:147-54.
- 847 Muñoz-Insa A, Selciano H, Zarnkow M, Becker T, Gastl M. 2013. Malting process optimization of spelt  
848 (*Triticum spelta* L.) for the brewing process. *LWT - Food Sci Technol* 50:99–109.
- 849 Nazco R, Villegas D, Ammar K, Peña RJ, Moragues M, Royo C. 2012. Can Mediterranean durum wheat  
850 landraces contribute to improved grain quality attributes in modern cultivars? *Euphytica* 185:1–17.
- 851 Ngugi CC, Oyoo-Okoth E, Manyala JO, Fitzsimmons K, Kimotho A. 2017. Characterization of the  
852 nutritional quality of amaranth leaf protein concentrates and suitability of fish meal replacement in Nile  
853 tilapia feeds. *Aquaculture Reports* 5:62-9
- 854 Nionelli L, Rizzello CG. 2016. Sourdough-based biotechnologies for the production of gluten-free  
855 foods. *Foods* 5:65.
- 856 Nowak V, Du J, Charrondière UR. 2016. Assessment of the nutritional composition of quinoa  
857 (*Chenopodium quinoa* Wild.). *Food Chem* 193:47-54.
- 858 Okuno A, Hirano K, Asano K, Takase W, Masuda R, Morinaka Y, Ueguchi-Tanaka M, Kitano H,  
859 Matsuoka M. 2014. Approach to increasing rice lodging resistance and biomass yield through the use  
860 of high gibberellin producing varieties. *PLoS One* 9:e86870.
- 861 Olivos-Lugo BL, Valdivia-López MÁ, Tecante A. 2010. Thermal and physicochemical properties and  
862 nutritional value of the protein fraction of mexican chia seed (*Salvia hispanica* L.). *Food Sci Technol*  
863 *Int* 16:89-96.
- 864 Ozkan H, Willcox G, Graner A, Salamini F, Kilian B. 2011. Geographic distribution and domestication  
865 of wild emmer wheat (*Triticum dicoccoides*). *Genet Resour Crop Evol* 58:11–53
- 866 Pasini G, Greco F, Cremonini MA, Brandolini A, Consonni R, Gussoni M. 2015. The structural and  
867 nutritional properties of pasta from triticum monococcum and triticum durum species. A combined 1H  
868 NMR, MRI, and digestibility study. *J Agric Food Chem* 63:5072-82.

- 869 Pasqualone A, Piergiovanni AR, Caponio F, Paradiso VM, Summo C, Simeone R. 2011. Evaluation of  
870 the technological characteristics and bread-making quality of alternative wheat cereals in comparison  
871 with common and durum wheat. *Food Sci Technol Int* 17:135–42.
- 872 Peleg Z, Fahima T, Korol AB, Abbo S, Saranga Y. 2011. Genetic analysis of wheat domestication and  
873 evolution under domestication. *J Exp Bot* 62:5051–61.
- 874 Pellegrini N, Agostoni C. 2015. Nutritional aspects of gluten-free products. *J Sci Food Agric* 95:2380-  
875 5.
- 876 Pintado T, Herrero AM, Jiménez-Colmenero F, Ruiz-Capillas C. 2016. Strategies for incorporation of  
877 chia (*Salvia hispanica* L.) in frankfurters as a health-promoting ingredient. *Meat Sci* 114:75-84.
- 878 Pintado T, Ruiz-Capillas C, Jiménez-Colmenero F, Carmona P, Herrero AM. 2015. Oil-in-water  
879 emulsion gels stabilized with chia (*Salvia hispanica* L.) and cold gelling agents: Technological and  
880 infrared spectroscopic characterization. *Food Chem* 185:470-8.
- 881 Randall P, Johnson Q, Verster A. 2012. Fortification of wheat flour and maize meal with different iron  
882 compounds: results of a series of baking trials. *Food Nutr Bull* 33:S344-59.
- 883 Ranhotra GS, Gelroth JA, Glaser BK, Lorenz KJ. 1996. Nutrient composition of spelt wheat. *J Food*  
884 *Comp Anal* 9:81-4.
- 885 Rendón-Villalobos R, Ortíz-Sánchez A, Solorza-Feria J, Trujillo-Hernández CA. 2012. Formulation,  
886 physicochemical, nutritional and sensorial evaluation of corn tortillas supplemented with chía seed  
887 (*Salvia hispanica* L.). *Czech J Food Sci* 30:118-25.
- 888 Rizzello CG, Cavoski I, Turk J, Ercolini D, Nionelli L, Pontonio E, De Angelis M, De Filippis F,  
889 Gobbetti M, Di Cagno R. 2015. Organic cultivation of *Triticum turgidum* subsp. durum is reflected in  
890 the flour-sourdough fermentation-bread axis. *Appl Environ Microbiol* 81:3192-204.
- 891 Rizzello CG, Lorusso A, Montemurro M, Gobbetti M. 2016. Use of sourdough made with quinoa  
892 (*Chenopodium quinoa*) flour and autochthonous selected lactic acid bacteria for enhancing the  
893 nutritional, textural and sensory features of white bread. *Food Microbiol* 56:1-13.
- 894 Rizzello CG, Lorusso A, Russo V, Pinto D, Marzani B, Gobbetti M. 2017. Improving the antioxidant  
895 properties of quinoa flour through fermentation with selected autochthonous lactic acid bacteria. *Int J*  
896 *Food Microbiol* 241:252-61.
- 897 Rodriguez-Sandoval E, Sandoval G, Cortes-Rodríguez M. 2012. Effect of quinoa and potato flours on  
898 the thermomechanical and breadmaking properties of wheat flour. *Braz Arch Biol Technol* 29:503-10.
- 899 Royo C, Álvaro F, Martos V, Ramdani A, Isidro J, Villegas D, García del Moral LF. 2007. Genetic  
900 changes in durum wheat yield components and associated traits in Italian and Spanish varieties during  
901 the 20th century. *Euphytica* 155:259-70.
- 902 Sakac M, Torbica A, Sedej I, Hadnadev M. 2011. Influence of bread making on antioxidant capacity of  
903 gluten free breads based on rice and buckwheat flours. *Food Res Int* 44:2806-13.

- 904 Sakuma S, Salomon B, Komatsuda T. 2011. The domestication syndrome genes responsible for the  
905 major changes in plant form in the triticeae. *Crops Plant Cell Physiol* 52:738-49.
- 906 Salamini F, Ozkan H, Brandolini A, Schafer-Pregl R, Marin W. 2002. Genetics and geography of wild  
907 cereal domestication in the Near East. *Nat Rev Genet* 3:420-41.
- 908 Salse J, Chagué V, Bolot S, Magdelenat G, Huneau C, Pont C, Belcram H, Couloux A, Gardais S, Evrard  
909 A, Segurens B, Charles M, Ravel C, Samain S, Charmet G, Boudet N, Chalhou B. 2008. New insights  
910 into the origin of the B genome of hexaploid wheat: evolutionary relationships at the SPA genomic  
911 region with the S genome of the diploid relative *Aegilops speltoides*. *BMC Genomics* 9:555.
- 912 Sanchez-Garcia M, Álvaro F, Peremarti A, Martín-Sánchez JA, Royo C. 2015. Changes in bread-making  
913 quality attributes of bread wheat varieties cultivated in Spain during the 20th century. *Europ J Agronomy*  
914 63:79-88
- 915 Santra DK, Schoenlechner R. 2017. Amaranth part 2 sustainability, processing, and applications of  
916 amaranth sustainable protein sources. In Nadathur S, Wanasundara JPD, Scanlin L, editors. *Sustainable*  
917 *Protein Sources*. Amsterdam: Elsevier Inc. p 257–64.
- 918 Saturni L, Ferretti G, Bacchetti T. 2010. The gluten-free diet: safety and nutritional quality. *Nutrients*  
919 2:16–34.
- 920 Schoenlechner R, Drausinger J, Ottenschlaeger V, Jurackova K, Berghofer E. 2011. Functional  
921 properties of gluten-free pasta produced from amaranth, quinoa and buckwheat. *Plant Foods Hum Nutr*  
922 65:339-49.
- 923 Singh N, Singh P. 2011. Amaranth: Potential source for flour enrichment. In Preedy V, Watson R, Patel  
924 V, editors. *Flour and breads and their fortification in health and disease prevention*. Amsterdam: Elsevier  
925 Inc. p 101-11.
- 926 Soriano JM, Villegas D, Aranzana MJ, García Del Moral LF, Royo C. 2016. Genetic structure of modern  
927 durum wheat cultivars and mediterranean landraces matches with their agronomic performance. *PLoS*  
928 *One* 11:e0160983.
- 929 Starr G, Bredie WLP, Hansen ÅS. 2013. Sensory profiles of cooked grains from wheat species and  
930 varieties. *J Cereal Sci* 57:295-303.
- 931 Steffolani ME, León AE, Pérez GT. 2014. Study of the physicochemical and functional characterization  
932 of quinoa and kañiwa starches. *Starch-Stärke* 65:976-83.
- 933 Stikic R, Glamoclija D, Demin M, Vucelic-Radovic B, Jovanovic Z, Milojkovic Opsenica D. 2012.  
934 Agronomical and nutritional evaluation of quinoa seeds (*Chenopodium quinoa* Wild.) as an ingredient  
935 in bread formulations. *J Cereal Sci* 55:132-8.
- 936 Suchowilska E, Wiwart M, Borejszo Z, Packa D, Kandler W, Krska R. 2009. Discriminant analysis of  
937 selected yield components and fatty acid composition of chosen *Triticum monococcum*, *Triticum*  
938 *dicoccum* and *Triticum spelta* accessions. *J Cereal Sci* 49:310–5.

- 939 Sumczynski D, Bubelova Z, Sneyd J, Erb-Weber S, Mlcek J. 2015. Total phenolics, flavonoids,  
940 antioxidant activity, crude fiber and digestibility in non-traditional wheat flakes and muesli. *Food Chem*  
941 174:319–25.
- 942 The International Brachypodium Initiative, 2010
- 943 The international report from Health Focus International 2015
- 944 Torbica A, Hadnađev M, Dapčević T. 2010. Rheological, textural and sensory properties of gluten-free  
945 bread formulations based on rice and buckwheat flour. *Food Hydrocoll* 24:626–32.
- 946 Troccoli A, Codianni P. 2005. Appropriate seeding rate for einkorn, emmer, and spelt grown under  
947 rainfed conditions in southern Italy. *Eur J Agron* 22: 293-300.
- 948 United States Department of Agriculture. USDA Food Composition Database. Available from:  
949 <http://ndb.nal.usda.gov/>.
- 950 Vega-Gálvez A, Miranda M, Vergara J, Uribe E, Puente L, Martínez EA. 2010. Nutrition facts and  
951 functional potential of quinoa (*Chenopodium quinoa willd.*), an ancient Andean grain: a review. *J Sci*  
952 *Food Agric* 90, 2541-7.
- 953 Verdú S, Vázquez F, E. Ivorra E, Sánchez AJ, Barat JM, Grau R. 2015. Physicochemical effects of chia  
954 (*Salvia Hispanica*) seed flour on each wheat bread-making process phase and product storage. *J Cereal*  
955 *Sci* 65:67–73.
- 956 Vita F, Taiti C, Pompeiano A, Gu Z, Presti EL, Whitney L, Monti M, Di Miceli G, Giambalvo D, Ruisi  
957 P, Guglielminetti L, Mancuso S. 2016. Aromatic and proteomic analyses corroborate the distinction  
958 between Mediterranean landraces and modern varieties of durum wheat. *Sci Rep* 6:34619
- 959 Wang S, Opassathavorn A, Zhu F. 2014. Influence of quinoa flour on quality characteristics of cookies,  
960 bread, and Chinese steamed bread. *J Texture Stud* 46:281-92.
- 961 Wang S, Zhu F. 2015. Formulation and quality attributes of quinoa food product. *Food Bioproc Tech* 9:  
962 49-68.
- 963 Wolter A, Hager A, Zannini E, Czerny M, Arendt EK. 2014. Influence of dextran-producing *Weissella*  
964 *cibaria* on baking properties and sensory profile of gluten-free and wheat breads. *Inter J Food Microbiol*  
965 172:83-9.
- 966 Wolter A, Hager AS, Zannini E, Galleb S, Gänzleb MG, Watersa, DM Arendt EK. 2013. Evaluation of  
967 exopolysaccharide producing *Weissella cibaria* MG1 strain for the production of sourdough from  
968 various flours. *Food Microbiol* 37:44-50.
- 969 Wronkowska M, Zielinska D, Szawara-Nowak D, Troszynska A, Soral-Semietana M. 2010.  
970 Antioxidative and reducing capacity, macroelements content and sensorial properties of buckwheat-  
971 enhanced gluten-free bread. *Inter J Food Sci Tech* 5:1993–2000.

- 972 Wu G, Peterson AJ, Morris CF, Murphy KM. 2016. Quinoa seed quality response to sodium chloride  
973 and sodium sulfate salinity. *Front Plant Sci* 7:790.
- 974 Zhou Z, Jiang Y, Wang Z, Gou Z, Lyu J, Li W, Yu Y, Shu L, Zhao Y, Ma Y, Fang C, Shen Y, Liu T,  
975 Li C, Li Q, Wu M, Wang M, Wu Y, Dong Y, Wan W, Wang X, Ding Z, Gao Y, Xiang H, Zhu B, Lee  
976 S, Wang W, Tian Z. 2015. Resequencing 302 wild and cultivated accessions identifies genes related to  
977 domestication and improvement in soybean. *Nature Biotech* 33:408-14.
- 978 Zohary D, Hopf M. 2000. Cereals. In: *Domestication of plants in the old world: the origin and spread of*  
979 *cultivated plants in West Asia, Europe, and the Nile Valley*. New York: Oxford University Press. p 316.
- 980

981 **Figure caption**

982 Figure 1: Major classes and subclasses of ancient grains. A: Classification of ancient grains; B:  
983 Taxonomy of the most cultivated cereals; C: Taxonomy of the most known pseudocereals. This figure  
984 explains the classes and subclasses of ancient grains in terms of ancient wheat and pseudocereals.

985

986

987

988

989

990

991

992

993

994

995

996

997

998

999

1000

1001

1002

1003

1004

1005

1006

1007

1008

1009 **Table caption**

1010 **Table 1:** Glossary. This table gives the definitions of the key terms used for wheat and pseudocereals.

1011 **Table 2:** Gluten-containing grains. This table focuses on the main ancient wheat characteristics.

1012 **Table 3:** Gluten-free grains. This table shows the main characteristics of pseudocereals.

1013 **Table 4:** Approximate chemical composition of ancient wheat, durum wheat, and common wheat. This

1014 table contains data reported about the chemical composition of ancient wheat in terms of macro- and

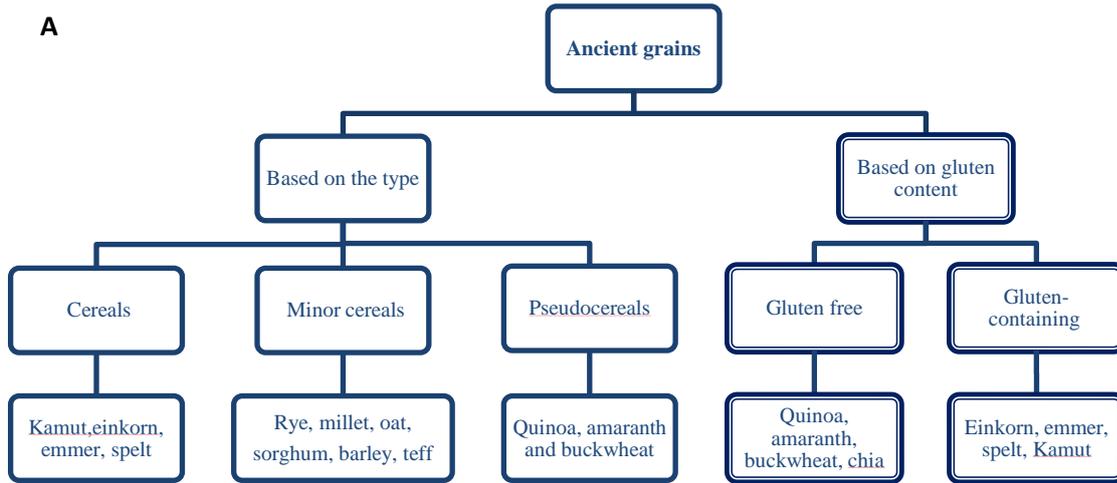
1015 micronutrients in comparison with durum and common wheat.

1016 **Table 5:** Approximate chemical composition of pseudocereals compared to maize and rice. This table

1017 contains data reporting on the chemical composition of pseudocereals in terms of macro- and

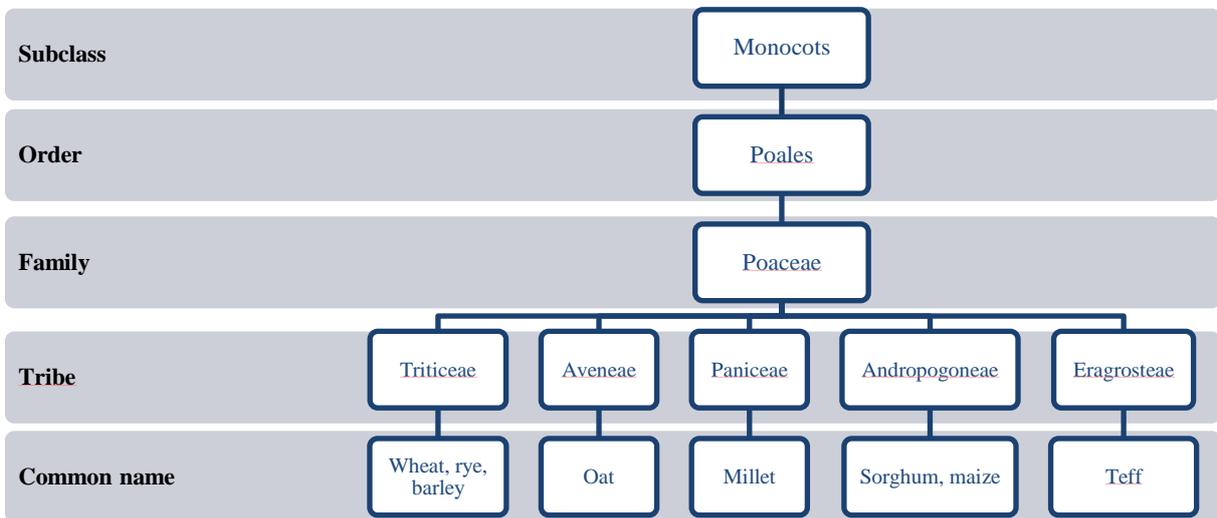
1018 micronutrients in comparison with maize and rice.

A



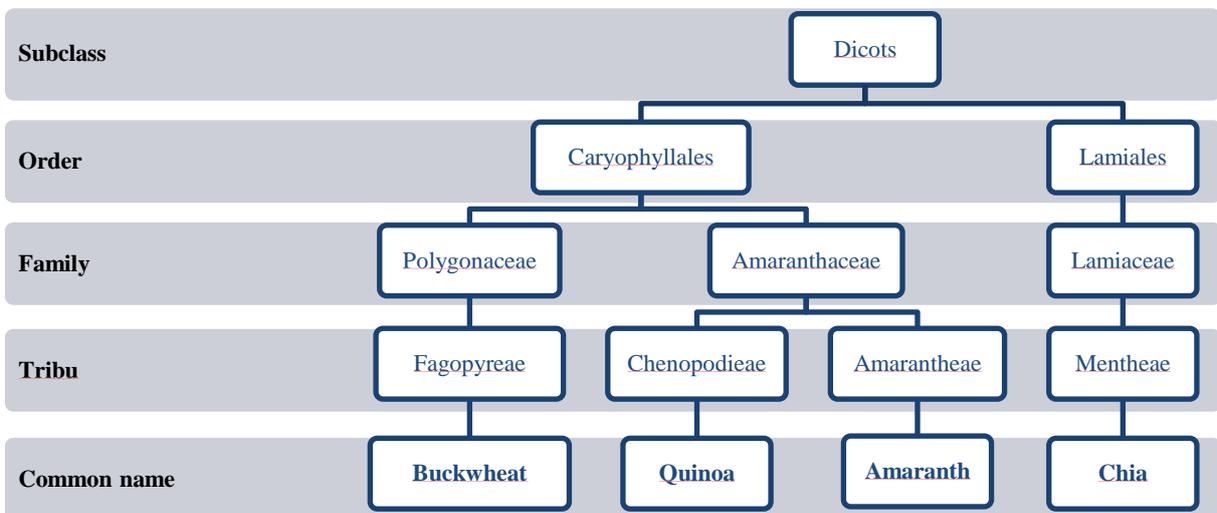
1019

B



1020

C



1021

1022 **Figure 1:** Major classes and subclasses of ancient grains. A: Classification of ancient grains; B: Taxonomy of the most  
1023 cultivated cereals; C: Taxonomy of the most known pseudocereals.

1024

1025

1026

1027

1028

1029

1030

1031

1032

1033

1034

1035

1036

1037

1038

1039

1040

1041

1042

1043

1044

1045

1046 **Table 1:** Glossary.

<b>Key terms</b>	<b>Definition</b>
<b>Wild species or wild ancestors</b>	are the species naturally grown in the Old World, before any cultivation and domestication*. <i>Triticum urartu</i> (AA) and <i>Triticum boeoticum</i> (wild einkorn, AA), <i>Triticum turgidum</i> ssp. <i>dicoccoides</i> (wild emmer, AABB) are the wild progenitors of modern wheat.
<b>Domesticated* wheat</b>	is obtained by the selection of novel spontaneous mutations or recessive alleles in cultivated populations or among the wild populations (Hebelstrup 2017).
<b>Ancient grains</b>	are represented by populations of <b>primitive grains</b> , which were not subject to any modern breeding or selection, and which retained characters of wild ancestors, such as large individual variability, ear height, brittle rachis, and low harvest index (Giambanelli and others 2013).
<b>Ancient wheat</b>	refers to emmer, einkorn, Khorasan wheat (Oriental wheat) and spelt.
<b>Pseudocereals</b>	are mainly amaranth, quinoa, buckwheat, and chia.
<b>Landraces and old varieties</b>	are developed by natural and human selection, genetically heterogeneous, locally adapted, and they too were cultivated until the middle of the 20 <sup>th</sup> century (Nazco and others 2012; Lopes and others 2015; Mohammadi and others 2015; Soriano and others 2016).
<b>Modern varieties</b>	are the result of the continued modern breeding progress, aiming to select homogeneous lines with stable and improved characters, mainly Rht dwarfing gene to avoid lodging. Currently, thanks to international breeding programs, these varieties are cultivated worldwide ensuring higher productivity than landraces.

1047 \*Note: The shift from wild to domesticated involved an evolutionary process of morphological, physiological, and  
1048 genetic events, referred to as 'domestication syndrome' (Hammer 1984). The two most important events of the  
1049 domestication syndrome are: a non- brittle rachis mutation that resulted in non-shattering domesticated wheat  
1050 and a non-hulled mutation which resulted in free-threshing domesticated wheat, where the husk covering the seed  
1051 comes off during threshing. Domestication involved other traits, such as increase in both seed size and number,  
1052 loss of germination inhibition, lower grain protein and mineral concentrations, and increased grain carbohydrate  
1053 content (Zohary and Hopf 2000; Fuller 2007; Gegas and others 2010; Sakuma and others 2011; Peleg and others  
1054 2011). *Triticum aestivum* L. and *Triticum turgidum* subsp. *durum*, which are free-threshing wheat, represent the  
1055 final step of *Triticum* domestication (Salamini and others 2002).

1056

1057

1058

1059

1060

1061

1062

1063

1064

1065

1066

1067 **Table 2:** Gluten-containing grains.

<b>Common name</b>	<b>Binomial name</b>	<b>Origin/History</b>	<b>References</b>
<b>Einkorn wheat</b>	<i>Triticum monococcum</i> L., subsp. <i>monococcum</i> (2n = 2x = 14, AA),	Domesticated diploid wheat from ssp. <i>aegilopoides</i> through the acquisition of a non-brittle rachis.	(Hidalgo and Brandolini 2017; Faris and others 2014).
<b>Emmer wheat, also known as farro in Italy</b>	<i>Triticum turgidum dicoccum</i> (2n = 4x = 28, genome AABB)	The domesticated form of wild emmer, which derived from <i>T. urartu</i> , (2n = 2x = 14, AA), donor of the genome A, and another unknown species of the <i>Sitopsis</i> section, donor of the B genome, for which the closest known relative is goat grass ( <i>Aegilops speltoides</i> , 2n = 2x = 14, SS).	(Salse and others 2008; Chatzav and others 2009; Ozkan and others 2010; Peng and others 2011).
<b>Spelt wheat</b>	<i>Triticum aestivum subsp. spelta</i> (2n = 6x = 42; genome AABBDD)	It is suggested to be the ancestral form of <i>T. aestivum</i> ; however, it is also hypothesized to be probably derived from a secondary hybridization between emmer wheat and a hexaploid wheat ( <i>T. aestivum</i> L. ssp. <i>compactum</i> Host em).	(Dovrak and others 2011; Guzmán and others 2012)
<b>Khorasan wheat or Kamut®</b>	<i>Triticum turgidum subsp. turanicum</i> (2n = 4x = 28, genome AABB)	This wheat originated in the Khorasan region and was always known in the Mediterranean basin, where many populations exist. Its origin is probably as far in time as durum wheat. Kamut® is the registered trademark for Khorasan wheat produced under the controlled value chain of Kamut International.	(Michalcová and others 2014)

1068

1069

1070

1071

1072

1073

1074

1075

1076

1077

1078

1079 **Table 3:** Gluten-free grains.

<b>Common name</b>	<b>Main species</b>	<b>Origin/History</b>	<b>References</b>
<b>Buckwheat</b>	The two major species are common buckwheat (sweet) ( <i>Fagopyrum esculentum</i> Moench) and tartary buckwheat ( <i>Fagopyrum tataricum</i> Gaertn.)	One of the traditional crops cultivated in Asia and Central and Eastern Europe.	(Moreno and others 2014; Kang and others 2017)
<b>Quinoa</b>	The two commercial varieties are <i>Amarilla de Marangani</i> and <i>Blanca de Junin</i>	Among the most popular crops for the people of rural South America.	(Vega-Gálvez and others 2010; Graf and others 2015)
<b>Amaranth</b>	60 plant species, <i>Amaranthus cruentus</i> , <i>A. hypochondriacus</i> , and <i>A. Caudatus</i> are the main cultivated amaranth species for grain, whereas <i>A. cruentus</i> , <i>A. blitum</i> , <i>A. dubius</i> , and <i>A. tricolor</i> are used as leafy vegetables	It was once a staple food of the Aztecs.	(Singh and Singh, 2011).
<b>Chia</b>	Three main species: <i>Salvia columbariae</i> Benth., <i>Salvia polytachya</i> Cavan., and <i>Salvia hispanica</i> L..	It was found growing wild in Mexico.	(Verdú and others 2015).

1080

1081

1082

1083 **Table 4:** Approximate chemical composition of ancient wheat, durum wheat and common wheat.

	<b>Einkorn</b>	<b>Emmer</b>	<b>Spelt</b>	<b>Kamut®</b>	<b>Durum wheat</b>	<b>Common wheat</b>
<b>Energy (kcal/100g)</b>	333	362	324	337	339	340
<b>Carbohydrate (g/100g)</b>	67	72	68	71	71	75
<b>Protein (g/100g)</b>	13.3	12.8	14.7	14.5	13.7	10.7
<b>Fiber (g/100g)</b>	6.7	10.6	5.9	11.1	11.6	12.7
<b>Lipid (g/100g)</b>	1.7	2.1	2.9	2.1	2.5	2
<b>Minerals</b>						
<b>Calcium (mg/100g)</b>	Nr	Nr	17.6	22	34	34
<b>Iron (mg/100g)</b>	3.6	1.5	3.1	3.8	3.2	5.4
<b>Magnesium (mg/100g)</b>	200	128	Nr	130	144	90
<b>Phosphorus (mg/100g)</b>	Nr	Nr	Nr	364	508	402
<b>Potassium (mg/100g)</b>	Nr	Nr	Nr	403	431	435
<b>Sodium (mg/100g)</b>	Nr	Nr	Nr	5	2	2
<b>Zinc (mg/100g)</b>	15	4.8	Nr	3.7	4.2	3.5
<b>Vitamins (µg/100g)</b>						
<b>Vitamin A</b>	Nr	Nr	Nr	0.3	0	0
<b>Vitamin B<sub>6</sub></b>	0.4	Nr	Nr	0.26	0.42	0.38
<b>Vitamin C</b>	Nr	Nr	Nr	0	0	0
<b>Vitamin E</b>	Nr	Nr	Nr	0.61	0	1.01

1084 Nr: Not reported

1085 United States Department of Agriculture. USDA Food Composition Database. Available from:  
 1086 <http://ndb.nal.usda.gov/>.

1087

1088

1089

1090

1091

1092

1093 **Table 5:** Approximate chemical composition of pseudocereals compared to maize and rice.

	<b>Pseudocereals</b>				<b>Maize</b>	<b>Rice</b>
	Buckwheat	Quinoa	Amaranth	Chia		
<b>Energy (kcal/100g)</b>	343	368	378	486	370	363
<b>Carbohydrate (g/100g)</b>	71.5	64.2	66.7	18.4	85.19	76.5
<b>Protein (g/100g)</b>	13.25	14.1	15.5	16.5	7.4	7.23
<b>Fiber (g/100g)</b>	10	7	8.9	34.4	7.4	4.6
<b>Lipid (g/100g)</b>	3.4	6.1	6.7	30.7	3.7	2.78
<b>Minerals (g/100g)</b>						
<b>Calcium (mg/100g)</b>	18	47	133	631	Nr	11
<b>Iron (mg/100g)</b>	2.8	4.57	8	7.72	2.67	1.98
<b>Magnesium (mg/100g)</b>	231	197	Nr	335	259	112
<b>Phosphorus (mg/100g)</b>	347	457	Nr	860	Nr	337
<b>Potassium (mg/100g)</b>	460	563	Nr	407	Nr	289
<b>Sodium (mg/100g)</b>	1	5	22	16	Nr	8
<b>Zinc (mg/100g)</b>	2.4	3.1	Nr	4.58	Nr	2.45
<b>Vitamins (µg/100g)</b>						
<b>Vitamin A</b>	Nr	4.2	Nr	16.2	Nr	Nr
<b>Vitamin B<sub>6</sub></b>	0.21	0.487	Nr	Nr	Nr	0.736
<b>Vitamin C</b>	Nr	Nr	5.3	1.6	Nr	Nr
<b>Vitamin E</b>	Nr	2.44	Nr	0.5	Nr	0.6

1094 Nr. Not reported

1095 United States Department of Agriculture. USDA Food Composition Database. Available from:  
1096 <http://ndb.nal.usda.gov/>.

1097