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70	Abstract	Estimating cons products and pre steps in the asse	umer exposure to nanomaterials (NMs) in food edicting their toxicological properties are necessary essment of the risks of this technology. To this end,

		analytical methods have to be available to detect, characterize and quantify NMs in food and materials related to food, e.g. food packaging and biological samples following metabolization of food. The challenge for the analytical sciences is that the characterization of NMs requires chemical as well as physical information. This article offers a comprehensive analysis of methods available for the detection and characterization of NMs in food and related products. Special attention was paid to the crucial role of sample preparation methods since these have been partially neglected in the scientific literature so far. The currently available instrumental methods are grouped as fractionation, counting and ensemble methods, and their advantages and limitations are discussed. We conclude that much progress has been made over the last 5 years but that many challenges still exist. Future perspectives and priority research needs are pointed out.
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REVIEW

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Analytical approaches for the characterization and quantification of nanoparticles in food and beverages

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Abstract Estimating consumer exposure to nanomaterials 11 12(NMs) in food products and predicting their toxicological properties are necessary steps in the assessment of the risks 13of this technology. To this end, analytical methods have to be 1415available to detect, characterize and quantify NMs in food and materials related to food, e.g. food packaging and biological 1617samples following metabolization of food. The challenge for 18 the analytical sciences is that the characterization of NMs requires chemical as well as physical information. This article 1920 offers a comprehensive analysis of methods available for the 21detection and characterization of NMs in food and related 22products. Special attention was paid to the crucial role of sample preparation methods since these have been partially 23neglected in the scientific literature so far. The currently avail-2425able instrumental methods are grouped as fractionation, counting and ensemble methods, and their advantages and 26limitations are discussed. We conclude that much progress 27has been made over the last 5 years but that many challenges 2829still exist. Future perspectives and priority research needs are pointed out. 30

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Introduction

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Nanotechnology is a rapidly developing field and 35 nanomaterials (NMs) are of significant economic interest with 36 a global market value over 2 trillion euros in 2016 [1] and 37 having an impact on many industries including the food in-38 dustry [2]. In 2011, the European Commission (EC) released a 39 specific recommendation on the definition of a nanomaterial: 40 "a natural, incidental or manufactured material containing par-41 ticles in an unbound state or as an aggregate or as an agglom-42erate and where, for 50 % or more of the particles in the 43 number size distribution, one or more external dimensions is 44 in the size range 1 nm-100 nm" [3]. The EC recommendation 45intends to harmonize different European regulations, includ-46ing REACH (Registration, Evaluation, Authorization and re-47 striction of Chemicals) and CLP (Classification, Labelling and 48 Packaging). In this context, analytical methods to detect, char-49acterize and quantify NMs, as well as approaches for risk and 50exposure level assessment, will be required for the implemen-51tation and enforcement of such regulations [4-6]. A number of 52EU-funded projects are tackling this issue, including 53NanoDefine (http://www.nanodefine.eu/) which aims to 54establish analytical tools and guidance to support the 55implementation of the EC recommendation. 56

The current use of nanomaterials in the food sector can be related to three main areas: food structure, food additives and food packaging with various products for each category already available on the market. NM applications are found in the development of better tastes, enhanced flavour, texture and consistency of foodstuffs, in improved bioavailability of nutrients, in new food contact materials with particular barrier or 63

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64 mechanical properties, and in nano-sensor applications for traceability and monitoring of food during transport and stor-65age. The current available information suggests that NMs used 66 67 in food and agriculture applications include both organic and 68 inorganic materials [7]. An application area of organic NMs is the encapsulation of food additives. These so-called nutrition-69 70 al delivery systems or nutraceuticals are generally micelles composed of approved food-grade materials which are avail-71able as low-cost bulk ingredients [8]. The improved uptake 72and bioavailability thanks to encapsulation of the active ingre-73 dients has opened up a large area of applications in food and 7475animal feed products that incorporate nano-sized vitamins, nutraceuticals, antimicrobials, antioxidants, etc. [9-12]. 76

Inorganic NMs known to be used in food, food additives, 77 food supplements and food packaging applications are silver. 78iron, calcium and magnesium, selenium, silicates and titanium 79dioxide [7]. Several food-grade nanoparticle products are al-80 ready present on the market and thus presence of NMs in some 81 82 alimentary products can be considered as being likely [13]. For instance, nanomaterials such as synthetic amorphous sil-83 ica (SAS, or E551) are often added to foods that are in powder 84 form (e.g. salt, vegetable powder, egg powder, creamer, coffee 85 86 powder and so on) as an anticaking agent, thickener or carrier of flavours. While E551 is one of the most important anticak-87 ing agents, other manufactured anticaking agents include cal-88 89 cium silicate (E552), sodium aluminosilicate (E554), dicalcium phosphate (E341), sodium ferrocyanide (E535) 90 and microcrystalline cellulose (E460). Titanium dioxide 9192(TiO₂) in bulk form is approved as a food additive with num-93 ber E171. It is used on a large scale as a whitener and as a colorant to impart brightness to food products, especially con-9495fectionary products. Part of the "food-grade" TiO₂ material has been shown to be nano-sized [14, 15]. Nano-silver (Ag-96 NM) is by volume not the most used material, but it is the 97 98 fastest growing NM application in food packaging owing to 99 its antimicrobial properties [16-19]. In the last few years there 100 has been increasing interest in the assessment of migration of 101NMs from food contact materials (FCM) into food [20-22]. More recently, Ag-NMs have been studied as an alternative 102 for the antibiotics used in poultry production [23, 24]. Many 103other metals in nano-sized particles are available as food or 104 health supplements. These include nano-selenium [25], nano-105calcium [26], nano-iron [27] and colloidal suspensions of met-106107al particles, e.g. copper, gold, platinum, silver, molybdenum, palladium, titanium and zinc [28]. As a result, it is likely that 108consumers are exposed to such NMs on a daily basis [29, 30]. 109110 While the emerging nanotechnology holds many applications and benefits for the food sector, there are also concerns 111

about their safety. The main concerns stem from the lack of
knowledge regarding the interactions of NMs at the molecular
or physiological levels, and the fact that new NMs and applications thereof are constantly being produced [7, 31–33]. In
addition, the nanotechnology-derived foods are new to

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consumers and it remains unclear how public perception, at-117 titudes, choice and acceptance will impact the future of such 118 applications [34, 35]. To ensure sustainable development and 119 use of nanotechnology, especially in the food sector, requires 120control and monitoring of NMs and risk assessments of their 121application which in turn requires information about exposure 122and toxicity. Even though a number of analytical methods for 123the detection and characterization of NMs are available [4, 12436], it is clear that it is necessary to improve the analytical 125methods and strategies to enable risk assessments and imple-126ment future regulations [37]. Currently, risk assessments for 127NMs are still very challenging, and complex issues and regu-128lations for NMs are constantly evolving [7]. Both issues im-129pose an urgent need to develop adequate analytical methodol-130ogies for detecting and characterizing NMs. This review aims 131to summarize the current status of relevant analytical strate-132gies for detection, identification and characterization of NPs in 133food products with particular attention to the crucial role of 134sample preparation strategies for achieving reliable results. 135

Sample preparation

In the analysis of NMs in a food sample, it has to be taken into 137account that these NMs are not common chemicals but highly 138reactive physical objects of nano-sized dimensions and char-139acterized by a sometimes heterogeneous, evolving or vulner-140able nature (i.e. in the case of core shell nanoparticles, or in the 141 in vivo formation of a protein corona around inorganic parti-142cles). The physico-chemical properties of NMs may depend 143 on the surrounding matrix and can change over time in re-144sponse to slight perturbations of their environment. Thus, 145the determination of NMs in food requires sample treatment 146techniques that are able to extract or isolate NMs from com-147plex matrices which may contain many more particles of a 148similar composition. At the same time, sample manipulation 149should be minimized to guarantee analytical accuracy and 150reduce the risks of artefacts [38]. For these reasons, the objec-151tive of sample preparation is to reduce sample complexity 152with good recovery rates and reproducibility, while preserving 153the original state and particle size distribution (PSD) of the 154NMs in the initial food sample [6]. The time between sample 155preparation and instrumental measurements and the extract 156storage conditions are other important parameters to be inves-157tigated in order to prevent agglomeration, de-agglomeration, 158dissolution and disruption phenomena, or undesired interac-159tions with other components in the matrix extract [39]. 160Another point of consideration is the minimum size of the 161analytical sample that should be processed in order to be rep-162resentative for the whole sample. Linsinger et al. concluded 163that the situation for NMs is comparable to that for molecules 164and that usually sample sizes are large enough to contain 165enough particles to allow approximation of the Poisson 166

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distribution of particles by the normal distribution, which sig-

nificantly reduces statistical complexity [40]. In addition, they

semi-solid matrix residues [39]. To overcome these limitations205several methods are available and the choices often depend on206the ruggedness of the NMs.207

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mention that the minimum number of NMs in the subsample should be greater than 500 to limit the sampling error of the particle size distribution. Another approach to determine minimum sample size is based on Gy's equation for particle sampling [41]. Although Gy's sampling theory is hard to digest, theoretical calculations show that a sample size of only 10 mg of a sample containing 100 nm Ag nanoparticles with a particle mass concentration of 1 mg/kg is sufficient to achieve an analytical accuracy better than 10 %. In addition, the number of Ag nanoparticles in such a 10-mg sample is about 2×10^6 , far more than the minimum required number of 500 mentioned by Linsinger [40]. Up to now, most of the published sample preparation procedures for nanoparticle analysis deal with aqueous environmental samples or stabilization of pure NM powders dispersed in pure water [42, 43]. However, in the last few years increasing efforts have been dedicated to more challenging solid environmental matrices, as well as to biological and food matrices [4, 44]. In the progressive preparation steps going from subsam-

187 pling, particle extraction or matrix clean-up to final particle 188 189 quantification, a number of quality check criteria should be in place to confirm (or at least to assess) particle size stability and 190 recovery. In principle, stepwise sample preparation for NMs is 191192not different from that required for classical analytes in food and beverages (Fig. 1) [45]. At first homogenization of the 193laboratory sample is required (step I), as is the actual extrac-194 195tion or isolation of NMs from the matrix (step II). Comparable 196 with classical contaminants or residues in food, a concentration step may be required (step III). Finally, and this is differ-197 198ent from other analytes, a stabilization of the NM suspension is often required (step IV). Step I generally consists of homog-199enization of the laboratory sample, which may involve manual 200 201mixing or agitation and even heating or sonication. For step II, 202the isolation of NPs from complex food matrices, a simple 203 water extraction combined with sonication has often proven 204inadequate, resulting in low recoveries and extracts containing

For inorganic NMs, sometimes called "hard" NMs, isola-208tion is usually carried out by chemical or enzymatic digestion 209 of the matrix. Traditional chemical digestion involves the use 210of strong mineral acids, often in combination with hydrogen 211 peroxide and high temperatures [15, 45–47]. This, however, 212can cause the dissolution of NMs or reactions with dissolved 213sulfide and/or chloride species, thus losing information about 214their presence, size and concentration in the sample [48-50]. 215As a consequence, enzymatic and alkaline digestions have 216recently been proposed as valid alternatives for the analysis 217of reactive NMs in biological tissues and meat [24, 39, 21850-52]. Enzymatic digestion involves NM extraction and iso-219lation by digestion of organic matrix constituents, such as 220 proteins or carbohydrates. For this aim, broad spectrum en-221zymes, as proteinase K and α -amylase have been used for the 222isolation of NMs in wheat, semolina, cookies, pasta [53] and 223chicken meat [24, 39]. For alkaline digestion, 224tetramethylammonium hydroxide (TMAH) is used and is able 225to efficiently digest soft tissue and selectively extract dis-226solved metals without causing the dissolution of NMs to free 227ions [52]. The development of an efficient matrix digestion 228and NM isolation procedure requires the identification and 229optimization of critical parameters. Parameters such as tem-230perature and time have been demonstrated to be important for 231digestion efficiency and reducing the risk of NM dissolution, 232precipitation or aggregation [24, 39, 51]. The addition of bo-233vine serum albumin (BSA) prior to alkaline digestion is useful 234to prevent NM agglomeration due to the high ionic strength of 235TMAH solutions [51, 54]. In addition, the material and shape 236of the vials and tubes, the nature and concentration of surfac-237tants, the methods of sample agitation, i.e. vortexing, mixing, 238stirring or sonication, can all affect the extraction recovery 239[48]. 240

The literature describes only a few extraction procedures 241 for the isolation of NMs from the matrix. Lopez-Lorente et al. 242



Fig. 1 Sample preparation for nanomaterials in food and consumer products. *Step I* sample homogenization (e.g. sonication). *Step II* extraction/isolation of nanomaterials. *Step III* nanomaterial concentration. *Step IV* nanomaterial stabilization

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243used a cationic surfactant in combination with an ionic liquid in a micro liquid-liquid extraction to isolate gold nanoparti-244cles from water and liver [55]. In a more recent publication the 245246same author proposed to use nanomaterial-based sorbents for 247 the extraction of NMs of different nature [56]. The basic idea is that nanomaterials or nanostructured matter can simulta-248 249neously act as an object (the analyte) in the sample and as a (nano-)tool in different steps (sample preparation, separation 250and detection) of the same analytical process. An example of 251252this is the extraction of AgNMs using a cationic surfactant in 253combination with sulfonated nano-cellulose as an efficient 254and environmental friendly dispersive micro solid-phase extraction [57]. AgNMs extracted onto the nano-cellulose sor-255bent are desorbed into an aqueous solution containing thiotic 256acid prior to capillary electrophoresis (CE) without the need 257258for any concentration or clean-up steps.

259Besides matrix complexity and the nature of the nanopar-260ticle, the low concentration or heterogeneity of NMs in the 261sample can be an additional issue to be addressed, requiring prefractionation, purification and enrichment procedures such 262as off-line settling, centrifugation or filtration [44]. 263 Centrifugation and ultracentrifugation techniques depend on 264265the size, shape and density of the different sample components, whereas in membrane filtration retention and elution 266of an analyte depend on the size of membrane pores [58], 267268differentiating the size range of microfiltration (100 nm-1 µm), ultrafiltration (1-100 nm) and nanofiltration (0.5-2691 nm) [4, 59]. Centrifugation permits one to reach enrichment 270271factors up to 10; however, it can also introduce the risk of 272particle loss due to incomplete sedimentation, or even particle 273alteration. Isolating nanoparticles by a filtration process is 274called colloidal extraction. Filtration is the most common prefractionation technique thanks to simplicity and low costs; 275276however, it is prone to artefacts caused by membrane clog-277ging, which decreases the effective pore size, by cake layer formation on the membrane surface during filtration and by 278279membrane concentration polarization, thus modifying the size 280distribution of the samples with respect to the centrifugation 281[60–62]. For example, sequential filtrations of coffee creamer 282extract through filters with decreasing pore sizes, i.e. 5, 0.45, 283 0.2 and 0.1 µm, have also been investigated to achieve selectivity in the separation of the nano-silica fraction from the 284matrix components [63]. However, this approach resulted in 285286losses of nano-silica during successive filtrations, probably because of nanoparticle interactions with larger components 287of the matrix and to poor quantitative performance of mem-288289brane filtration [64]. Cross-flow (or tangential) filtration (CFF) represents a valid alternative to dead-end filtration since 290it gives the advantage of reduced clogging and concentration 291polarization over the membrane, thanks to the tangential 292293 movement of feed flow across membrane surface [44, 65, 29466]. NM enrichment can also be achieved by cloud point extraction, involving the addition of a surfactant to the sample 295

at a concentration that exceeds the critical micelle concentra-296tion. At a temperature higher than that for a specific cloud 297point, the surfactant forms micelles in which non-polar sub-298stances are encapsulated. Since the density of the micelles is 299 higher than that of water, they settle after some time, a process 300 that is usually accelerated by centrifugation. Despite the high 301enrichment factors (up to 100) that can be achieved by this 302 methodology, it is strongly influenced by matrix components 303 and particle surface properties. Up to now, this methodology 304 has been applied only for determination of silver NMs in 305water, thus allowing their separation from ionic silver [67]. 306 The final step of sample preparation often involves particle 307 stabilization to avoid dissolution or aggregation phenomena, 308 in order to minimize variability effects on the final measured 309 particle size distribution due to the sample preparation proce-310 dure. If acid digestion has been used to remove the matrix, the 311 acid-digested sample has to be stabilized by adjustment of the 312pH to a range compatible with the original particle suspension. 313 Particles may also be diluted and stabilized in a suitable dilu-314 tion agent, for instance 0.01 mM sodium dodecyl sulfate 315(SDS) and 0.025 % (v/v) FL-70TM as detergents, able to form 316 complexes and/or micelles, or 0.25 mM ammonium carbonate 317as a buffer medium in order to adjust the ionic strength and pH 318 value [45]. As a result of all these aspects, any analytical 319strategy is likely to be customized on the basis of the type 320 and nature of the NPs, the sample matrix, the instrumental 321 separation and detection techniques and the physico-322 chemical properties to be assessed. Further research on the 323 optimization of sample preparation is currently being per-324 formed within the NanoDefine project that will produce vali-325 dated method and standard operating procedures (SOP) for 326 sample preparation of certain food matrices. 327

The compatibility of the prepared NM extracts and require-328 ments of the instrumental analysis must be tested beforehand. 329 In some cases analyses of the extract with some separation 330 and/or detection technique can be unsuccessful or even im-331possible. As an example, the presence of digested or partially 332 degraded matrix can cause unresolved peaks due to non-ideal 333 elution or shifts of retention time in the asymmetric flow field-334flow fractionation (AF4) separation [39, 51]. In addition, 335spike experiments of TiO₂ NMs on fish tissues demonstrated 336 that the extraction recovery depends on the type of tissue 337 investigated (gill, liver, muscle, spleen or intestine) with low-338 est recovery for high-fat tissues such as liver [48]. For matrices 339 with a high fat content, a defatting step with an organic solvent 340 such as hexane could be included in the sample treatment 341 procedure [53, 63]. Residues of the matrix components can 342be tolerated when they do not interfere with the instrumental 343 analysis and do not change the properties and aggregation 344state of the particles. 345

In case of organic, so-called soft NMs, the sample preparation possibilities are limited since these types of nanoparticles essentially consist of micelle-like structures that break up 348

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Analytical approaches for the characterization

easily [68]. Extraction procedures to isolate intact organic 349NMs from a sample matrix are lacking, probably because 350 solvent extraction generally leads to a breakup of the NM 351352structure [69]. For instance, to isolate Coatsome A liposomes 353 from a beverage matrix, Helsper et al. used a combination of ultrafiltration and hydrodynamic chromatography (HDC), 354355followed by mass spectrometry-based analysis for further 356 identification and characterization [70].

Analytical separation, detection and characterization of NMs

Analytical methods for sizing and quantification of NMs in 359 food can be divided in three groups: fractionation, counting 360 and ensemble methods. In the fractionation group, the most 361 362 applied technique is probably AF4 which has been combined with multi-angle light scattering (MALS) and inductively 363 coupled plasma mass spectrometry (ICP-MS) for sizing and 364 quantification of metal and metal oxide NMs (Fig. 2). Another 365 separation technique is hydrodynamic chromatography 366 (HDC) which has been combined with ultraviolet (UV) and 367ICP-MS detectors for the detection of organic NMs and metal 368 369 and metal oxide NMs. The combination of a separation technique with ICP-MS is a configuration often used, especially 370371 for metal and metal oxide NMs [71–74]. Another, less used fractionation method that will be discussed briefly is differen-372373 tial centrifugal sedimentation (DCS). The applications of frac-374tionation-detection combinations for NMs in food are de-375scribed in more detail in the following sections.

376 The best example of the counting group is electron microscopy (EM) which is recommended by the European Food 377 Safety Agency (EFSA) for the size determination of NMs in 378food [75]. Normally, a prerequisite for counting methods is 379 380 that the extracts need to be sufficiently clean to detect the NMs since matrix constituents that are still present in the extract will 381 382 complicate the measurement or even make it impossible. 383 Another counting technique is single particle ICP-MS (spICP-MS) (Fig. 2). Since this technique is extremely sensi-384 tive for mass (typically nanograms per litre), extract dilution 385 before spICP-MS analysis is often required, and this dilution 386 will contribute to the clean-up of matrix constituents [76]. 387 Moreover since spICP-MS is element-selective, the presence 388 of particulate matter of different chemistry will not hamper the 389 detection, unless a clogging of the sample introduction system 390 or the nebuliser occurs. Two counting techniques that will be 391discussed briefly are nanoparticle tracking analysis (NTA) and 392 gas-phase electrophoretic mobility molecular analysis 393 (GEMMA). The application of counting techniques for NMs 394in food is described in more detail in the following sections. 395

The third group is ensemble techniques where large num-396 bers of NMs are measured simultaneously. Examples of that 397 group are dynamic light scattering (DLS), particle-induced X-398 ray emission (PIXE), surface plasmon resonance (SPR) and 399 coherent anti-Stokes Raman (CARS). DLS and CARS have 400 not been used for NMs in food (DLS only in-line with a 401 fractionation method, CARS solely for NMs in biological 402 samples) and are therefore not discussed here. PIXE and 403 SPR are briefly discussed in the following sections. 404

Table 1 lists applications of FFF and HDC in combination405with UV-Vis, MALS and ICP-MS, and applications of EM406and spICP-MS for the detection and characterization of NMs407in food. Table 2 gives an overview of the strong and weak408points of the aforementioned techniques in the detection and409characterization of NMs in food.410

Fractionation methods

Field-flow fractionation

In AF4 a cross-flow perpendicular to the carrier liquid is used 413 to separate particles on the basis of their diffusion coefficient 414 and hydrodynamic diameter [98–103]. Another field-flow 415 fractionation technique that is used sometimes is sedimentation FFF (Sd-FFF) which uses a centrifugal field for size 417



Fig. 2 Two possible analytical strategies for the sizing and quantification of NPs, indicated by *grey spheres* in the diagram, in food. *Top* AF4 with multiple detectors allows the determination of true size and a mass-based

particle size distribution (PSD). *Bottom* spICP-MS allows the determination of a spherical equivalent diameter of the particle and a number-based particle size distribution

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418 separation of particles [73]. Note that FFF methods are per se fractionation techniques able to achieve particle separation, 419but not to independently determine particle size. Accurate 420 and independent size determination is only achieved by on-421 422 line coupling to a DLS detector (hydrodynamic diameter) [104], or better a multi-angle light scattering detector 423 424 (MALS) able to determine the radius of gyration [79, 98, 104]. Particle size can be estimated from AF4 theory by cal-425culating the hydrodynamic diameter based on retention time 426 427 and channel dimensions, or by calibrating the separation using 428 (certified) reference materials of known size [100]. Each ap-429 proach has advantages and drawbacks. AF4 theory is based on 430ideal running conditions and does not account for the particle chemistry and surface charge properties that can cause large 431 shifts in elution time [39]. The use of size calibrants, mostly 432polystyrene particles, is well established but also does not 433 434 account for particle chemistry and surface charge properties. 435On-line coupling of a MALS detector allows for independent 436determination of the radius of gyration but is relatively expensive. Normally DLS is not suitable for samples of high com-437 plexity, because the intensity of the scattered light in the nano-438range is proportional to the 6th power of the particle radius. As 439440 a result, the presence of a few large particles will easily overshadow the presence of many small particles [105, 106]. On-441 line coupling of FFF to a DLS detector is a convenient alter-442443 native, even if limited LOD (limit of detection) for size can hamper the sizing of the smallest particles. 444

Carrier flow rates in AF4 are normally 0.5-1 mL/min mak-445ing AF4 compatible with MALS, US-Vis, DLS and ICP-MS 446 detectors. UV-Vis can be helpful for detection/quantification 447 of organic NMs and plasmonic NMs, such as nano-gold and 448 nano-silver [100]. While inductively coupled plasma atomic 449emission spectroscopy (ICP-AES) [104] and atomic absorp-450tion spectroscopy (AAS) [80] have been used, on-line ICP-451MS is the method of choice for element-specific detection and 452quantification of metal-containing NMs [79, 100]. The LOD 453for mass for the combination of AF4 with ICP-MS is in the 454455order of 10 µg/L for gold and silver. For silica and titania, LODs are higher since the detection of Si and Ti is hampered 456by the presence of polyatomic interferences. LODs in the 457458 range of 0.16-0.3 mg/L for aqueous suspensions of silica [79] and 0.5 mg/L for titania [14] are reported. The use of 459collision cell technology and an MS/MS detector in ICP-MS 460461 has resulted in improved LODs for silica nanoparticles [79].

The configuration AF4-MALS-ICP-MS can be used for 462 nano-separation, nanoparticle sizing and multi-elemental 463464 quantification. Since ICP-MS detection determines mass, the size distribution that is determined is actually a mass-465based size determination. This is a drawback since the EU 466 recommendation for a nanomaterial requires number-based 467 468 size distributions; therefore, a mathematical conversion is 469 required to translate mass-based into a number-based data [14, 73]. Although this looks straightforward, the 470

uncertainty introduced by such a conversion results in a 471 limitation of the lower side of the particle size distribution 472 to 20 nm [14]. Other drawbacks of the AF4-MALS-ICP-473 MS combination is that it is time consuming (AF4 runtimes 474 are typically 30–60 min), has poor dynamic size range 475 within a run at fixed conditions and is not able to distin-476guish constituent particles and aggregates/agglomerates. In 477 addition, optimization of the separation is time consuming 478and it often has to be tuned for different NM/matrix com-479 binations, which means that a sound knowledge of AF4, 480 481 the type of particle, its size and surface modification are required. As a consequence, AF4 is more suitable as a 482 confirmatory technique and not as a screening technique. 483The multidetector FFF approach has been applied for the 484detection, sizing and quantification of NMs in food includ-485ing silica [45] in soup, titania in food, chewing gum and 486 toothpaste [14] and silver in chicken meat [39]. 487 Sedimentation-FFF combined with off-line graphite fur-488 nace atomic absorption spectrometry (GFAAS) has been 489 used for the characterization of silica particles 490(Aerosil300, Aerosil380, Tixosil43 and Tixosil73) used 491as food additives [80]. The effect of carrier pH, chemical 492composition and conductivity played an important role in 493 the correct channel elution of silica. For these type of sam-494ples, preliminary preparation steps can significantly alter 495the particle size distribution; moreover, elution conditions 496 including centrifugal field and carrier selection have to be 497finely tuned to avoid fraction losses. Contado et al. [80] 498achieved the best results with 0.1 % FL70 for Aerosil and 499 could confirm the presence of a fraction of primary parti-500cles of about 10 nm and aggregates/agglomerates in the 501range 50-200 nm. The technique was also applied to a real 502cappuccino sample. 503

Details of key studies are summarized in Table 1, highlight-504ing the particle-matrix addressed, type of detectors and elu-505ents used as well as key findings. This shows that great effort 506is currently being put into the development and validation of 507 general methods for preparation and analysis of nanoparticles 508in food, such as SiO₂ in tomato soup [45] or AgNPs in chicken 509meat [77] as developed in the NanoLyse project. More work is 510being carried out within the NanoDefine project on both prep-511aration method and analysis by multidetector FFF approaches: 512further development of a generic sample preparation approach 513to isolate nanomaterials from food and cosmetics using a ge-514neric multistep sample preparation procedure was successful-515ly demonstrated by Velimirovic et al. [107] for a powdered 516tomato soup which contains the anticaking agent SiO_2 (E551) 517and a sunscreen which contains TiO₂ as UV filter. 518

In general, the absence of official standardized protocols 519 for a more generic FFF separation, the lack of standards certified for size and mass or number concentration, and the 521 absence of fully inert membranes for AF4 currently represent 522 important technical bottlenecks for the widespread use of 523

_	Table 1 Summary of recent papers on sizing techniques	c, detection and quantification of inorganic partic	e in food or food-relevant matrices by means of		
\sim	Particle	Matrix	Technique	Highlights	Ref.
τ 20	Asymmetric flow field-flow fractionation (AF AgNPs (PVP-stabilized) 42±10 nm	4) or sedimentation FFF (Sd-FFF) Chicken meat	AF4: NH4CO ₃ /pH 7: on-line MALS, US-Vis and ICP-MS	Detection and characterization of silver NPs in chicken meat by AF4 with detection by conventional or single particle ICP-MS; Non-ideal elution of NP in meat matrix on AF4	[39]
10	Ag NPs $42 \pm 10 \text{ nm}$	Chicken meat	AF4: NH4CO ₃ /pH 7: on-line US–Vis and ICP-MS	In-house validation of a method for determination of silver nanoparticles in chicken meat; findings demonstrate suitability of AF4-ICP-MS for quantitative determination of AoNPs	[77]
<u> </u>	Ag NPs 10, 40, 60 nm	Beer	AF4: 0.01 % SDS/pH 8: on-line US- Vis and ICP-MS	Characterization and quantification of AgNPs in nutraceuticals and beverages AF4-ICP- MS; it showed large dynamic range (10– 1000 μg/L) and low detection limit, 28 ng/ T	[78]
N.	SiO ₂ (Aerodisp. W7520) wide size distribution, 136 nm ($D_{\rm h}$, DLS)	Tomato soup	AF4: 0.025 % FL70/0.25 mM NaCI: on-line MALS and ICP-MS	Description of a generic sample preparation for inorganic engineered nanoparticles in a commlex matrix	[45]
~	Food grade SiO_2 and $TiO_2 < 20 \text{ nm}$	Coffee creamer	A systematic approach to the determination AF4: demi water: on-line MALS and ICP-MS	of size and concentration of SiO ₂ in a real food matrix Optimization of sample preparation including matrix-to-solvent ratio, defatting with organic solvents and sonication time	[63]
-	SiO ₂ 20, 50, 80, 100, 120, 140, 160, 180 nm and ERM-FD100	Wâter	AF4: 0.02 % FL-70/0.2 mM NaCl/pH 8.5: on-line MALS, US- Vis and ICP-MS/MS	Quantitative characterization of silica nanoparticles; increased sensitivity due to MS/MS	[79]
0	· SiO ₂ (Aerosil 300, -380, Tixosil 43, - 73), wide size distribution	Pure E551 and cappuccino	Sd-FFF: 0.1 % FL70: off-line GFAAS	Size characterization by Sd-FFF of silica particles used as food additives; study of effects of sample preparation on the particle size distribution	[80]
	SiO ₂ 20, 40, 60, 80, 100 and 150 nm	Water	AF4: 0.25 mM NH4CO ₃ : on-line MALS, US-Vis and ICP-MS	Use of AF4-ICP-MS for the determination of size and concentration of SiO ₂ -NPs with monomodal size distributions	[81]
0 0 4 5	TiO ₂ wide distribution, 60–300 nm TiO ₂ wide distribution, prevalence of agglomerates/aggregates Hydrodynamic fractionation (HDC) AnNPs	Pure E171 and 24 food products Cosmetics/coffee cream and sugar glass	AF4: 0.02 & FL70/0.02 % NaN ₃ : on- line ICP-MS AF4: 0.2 % SDS/6 % methanol/ pH 8.7: on-line US-Vis and ICP-MS	All TiO ₂ in food products is particulate, and about 10 % is nano-sized No NPs found in food, sonication time influenced PSD	[82]
9.9	30, 60, 80 and 100 nm	Milli-Q water	HDC (PL-PSDA type 1): 10 mM SDS: on-line spICP-MS	First on-line hyphenation of HDC and spICP- MS	[83]
		Orange-flavoured beverage			[72]

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[5] [1] [1] [1] [1] [1] [1] [1] [1] [1] [1	Table 1 (continued)				
oringe	Particle	Matrix	Technique	Highlights	Ref.
t t1.17	Coatsome A, C, N -liposomes 153– 205 nm		HDC (PL-PSDA type 1): 10 mM SDS: on-line UV, off-line MALDI-TOF	Characterization of three types of Coatsome liposome and validation of the HDC-UV- TOF_MS method	
t1.18	Colloidal SiO ₂ Diameter 9–15 nm, length 40–100 nm	Milli-Q water	HDC (PL-PSDA type 1): 0.02 % NaNs: on-line MALS, QUELS,	Complete characterization (size, shape, complete characterization (size, shape, compactness and particle distribution)	[84]
t1.19	SiO_2 (E551) 7 and 12 nm	Food products containing E551, E551 (Aerosil 200 F and 380 F)	VLSC and DKI HDC (PL-PSDA type 1): 10 mM SDS: On-line ICP-MS	actneved in tess than 20 min Determination of nano-silica in food products with concentrations <0.1–1 mg/g and size	[85]
t1.20	SiO ₂ 10–200 nm E551/SAS and 32 nm SiO ₂	Food products with E551 digested via human in vitro digestion model	HDC (PL-PSDA type 1): 10 mM SDS: on-line ICP-MS	ranges 50–200 nm Changes in agglomeration state of nano-sized (5–200 nm) silice in different	
t1.21	Starch 57–165 nm	Waxy maize	HDC (25 × 1 cm, 5–15 µm Jordi-Gel GBR solid beads): 90 % DMSO/10 % MQ: on-line DALLS/ MALTS	compartments minimeening ure of system Ability to fractionate waxy maize amylopectins of MW > 100mln	[86]
t1.22	Single particle ICP-MS (spICP-MS)		STICIN		
t1.23	AgNPs (citrate-stabilized) 60 nm	Chicken meat	spICP-MS, dwell time 3 ms	Validation of method for AgNPs in the range 5-25 morker in chicken mean	
t1.24	AgNPs (PVP-stabilized) ($42 \pm 10 \text{ nm}$)	Chicken meat	spICP-MS, dwell time 3 ms	More accurate sizing than AF4-ICP-MS, results commatible with TFM	[39]
t1.25	AgNPs	Decoration pastry	spICP-MS, dwell time 3 ms	AgNPs in the size range of 10 to 50 nm found. Results comparable with EM	[87]
t1.26	AgNPs 10 nm	Arabidopsis plants	spICP-MS, dwell time 50 µs	AgNPs accumulate in root tissue and tend to	[88]
t1.27	TiO_2 wide distribution 60–300 nm	Pure E171, 24 food products	spICP-MS, dwell time 3 ms	Determination of TiO ₂ in 24 food products x_{20} mm betermination of TiO ₂ in 24 food products showed that ~10 % of the particles have sizes <100 mm in a number-based particle size distribution	
t1.28	Electron microscopy				
t1.29	Engineered Ag NPs 20 and 70 nm	TEM: fixation; dehydration; resin inf Pear (skin and pulp)	Itration and embedding; ultrathin section cutting; staining SEM-EDS; fixation; dehydration; mitical aciest deriver emolytication	Measured in combination with ICP-OES, Zeta-sizer	[89]
t1.30	Ag NPs $42 \pm 10 \text{ nm}$	Chicken meat	TEM: enzymatic digestion (proteinase K): dilution	Other techniques used are AF4-ICP-MS, ICP- MS	[77]
t1.31	Ag NPs <20 nm	Silver pearls pastry decoration	TEM, STEM-EDS deposition of suspension on grid	Other technique used is spICP-MS. Size detection limit of EM better than spICP- MS	[87]
t1.32	Ag NPs 10, 40, 60 nm	Beer TEM-EDS concentrated 10 times by	evaporation; droplet on TEM grid; dried	Concentration factor is interesting	[78]
t1.33	Ag NPs <100 nm	Apples, bread, carrot, soft cheese, meat, milk powder, orange juice, water	TEM-EDS (only orange juice): dilution in water	Also measured with ICP-MS, AAS	[06]

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Ref.	[01]	[71] [92]	[53]	[93] [94]	[63]	[95] [96]	[44]
	is EET C	sed as a sample preparation	d with ICP-MS	ues: AFM, LIBD, STXM ues: NTA	ues: AF4-ICP-MS, MALS	ues: XRD, DLS ues: ICP-OES	ues: ICP-MS, ICP-OES, DLS,

t1.34 Table 1 (continued)

	Particle	Matrix	Technique	Highlights
t1.34	Ag NPs 30–50 nm	Meat emulsion	ESEM-EDS: ashing for water containing samples TEM Dilution, homogenization, centrifugation on grids	Other technique used is EELS
t1.35	Inorganic NPs contaminants <100 nm	Bread and biscuits	ESEM-EDS Oven drying	Oven drying used as a sample preparation technique
t1.36	Metallic NPs contaminants <100 nm	SEM-EDS, ESEM-EDS treatm Wheat seeds, semolina, wheat flour, butter cookies, pasta	ent with TRIS buffer and heating; grinding (only for seeds); enzymatic digestion (oamylase); defatting (only for butter cookies); filtration; filter graphitization	Also measured with ICP-MS
t1.37	NPs contaminants <10 nm	Drinking water	EM ultracentrifugation directly on the grid	Other techniques: AFM, LIBD, STXM
t1.38	SiO ₂ NPs 80 nm	Tomato soup ASEM: deposition on the dish	t; dextran addition on the top of the sample TEM-EDS: ultracentrifugation; deposition on the copper grid	Other techniques: NTA
t1.39	Food grade SiO ₂ and TiO ₂ NPs <20 nm	Coffee creamer	TEM-EDS sample defatted with hexane: AF4 fraction centrifuged and filtered	Other techniques: AF4-ICP-MS, MALS
t1.40	Food grade-TiO ₂ NPs, 40–200 nm	Chewing gum	TEM-EDS	Other techniques: XRD, DLS
t1.41	ZnO and TiO ₂ NPs 20 nm and 50 nm respectively	Corn starch, yam starch, wheat flour	SEM-EDS Ashing at 750 °C for 16 h	Other techniques: ICP-OES
t1.42 t1.43	TiO ₂ , CeO ₂ and ZnO NPs <100 nm Other techniques	Fish	TEM, ESEM-EDS Digestion and filtration	Other techniques: ICP-MS, ICP-OES, DLS, CARS
t1.44	AgNPs 10, 20, 60 nm	Orange juice and mussels	Capillary electrophoreses	Dispersive µSPE technique for extraction
t1.45	AgNPs	Water and fresh vegetables	Metallothionein-based surface plasmon resonance (SPR) sensor	Can provide rapid and automated analysis dedicated to environmental and food safety monitoring

[57] [97]

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524 multidetector field flow fractionation as a routine analysis of 525 NMs in food. Table 2 summarizes the pros and cons of AF4-

526 ICP-MS in comparison to other reported methods.

527 Hydrodynamic chromatography

Particle size in HDC is correlated with the retention time, 528529although interactions between the non-porous beads in the column and the analyte particles cannot be excluded. In the 530last few years HDC has become popular in environmental 531532analysis to understand the behaviour, occurrence and fate of NMs [108–112]. The use of HDC for the analysis of complex 533samples was recently summarized by Laborda et al. [113]. 534535Although HDC can separate a broad particle size range and can be applied in a standard liquid chromatography configu-536ration, HDC is not very popular in the analysis of food sam-537 538ples. The main reason is that particle size separation in HDC is by far not as good as in AF4 [114]. Nevertheless, HDC has 539been used to study SiO₂ NMs in food products containing 540 E551 [85], to investigate the fate of SiO₂ NMs after exposure 541to a human digestion model [30] and to separate liposome-542based NMs [70]. The liposome-based NMs could not be sep-543arated with AF4 since the shear forces in the AF4 channel 544broke up the micelle structure of the organic NM. Table 1 545summarizes the studies in which HDC coupled to different 546detectors was used in the analysis of food and environmental 547548 samples. Studies on both inorganic particles (SiO₂) and organic particles (liposomes and starch) have been performed; 549moreover, the first on-line hyphenation between HDC and 550551spICP-MS was recently demonstrated for AuNPs, and it has been included since its application has relevance for complex 552matrices including food. 553

554 Differential centrifugal sedimentation

DCS, also called centrifugal liquid sedimentation (CLS), can 555556be used for particle size characterization of materials in the range of 5 to >1000 nm. The sample is injected in the centre of 557a rotating disk in which a gradient of sucrose is created and in 558559which the particles are separated before reaching the edge of the disk where a detector is located. The actual particle size is 560calculated from the time needed to sediment the particle and 561562the assumed material density. DCS can separate particles that differ in diameter by as little as 5 %, including separations in 563complex matrices such as plasma or cell culture media. The 564565runtime of the analysis depends on the range of sizes being analysed and the density of the particles being measured [115, 566116]. For nanomaterials, analysis times are typically in the 567range of 15-30 min. The advantage of DCS is that in a rela-568569tively short time a high resolution is reached, and multimodal mixtures can be resolved [73]. DCS has been used for the 570characterization of silica nanoparticles suitable for food [117]. 571

573

Electron microscopy

Counting methods

EM is the best technique to determine the shape, size and 574aggregation status of NPs. With a practical resolution of about 57510 nm in scanning electron microscopy (SEM) and 1 nm in 576 transmission electron microscopy (TEM), the resolution is 577 high enough to get detailed images of NMs in food [4, 6, 578 118]. EM is recommended by the EFSA for the determination 579of particle size, shape and morphology of NMs in food, agro-580chemicals and food packaging and for distinguishing them 581from other internal components such as liposomes, micelles 582or crystals [75]. EMs equipped with energy dispersive X-ray 583spectroscopy (EDS or EDX) become even more important 584tools for the determination of the elemental composition of 585the observed NMs. Dudkiewicz et al. presented an interesting 586overview of EM-based methods for the characterization of 587 NMs in food, summarizing both sample preparation for EM 588and imaging approaches [118, 119]. In these reviews, the au-589thors point out that the main challenge is the sample prepara-590tion and that EM is best used as a complementary or confir-591matory analysis to the analytical separation and detection 592 techniques described in the text for these sections. In recent 593years, an increasing number of studies have been published 594concerning the determination of NMs in food matrices with 595EM and these are presented in Table 1. It shows that different 596approaches for sample preparation and different complemen-597 tary techniques and typical EM problems in the characteriza-598 tion of NMs have been investigated in these studies. 599

An important aspect of EM is the limited sample volume 600 that can be analysed. This is a consequence of the fact that 601 SEM and TEM at high magnification are more or less surface-602 related analytical tools. In SEM the penetration of the X-ray 603 beam is a few micrometres while in TEM it is only a few tens 604 of nanometres. As a result, only a limited number of NMs can 605 be detected or visualized in such a small volume and the limit 606 of detection is therefore high. Random sampling and investi-607 gation of several samples are necessary to obtain representa-608 tive results [119]. Automated image analysis software can 609 improve the measurement statistics by analysing a large num-610 ber of areas on the sample [53]. However, with particle con-611centrations at trace and ultratrace levels even this possibility 612 runs into problems. 613

In conventional EM, samples are placed in a high vacuum 614 and samples that are not electrically conductive must be coat-615ed with a conductive layer to avoid charge accumulation. 616 However, food samples may have a considerable amount of 617 water which means that they have to be properly fixed and 618 dried before the analysis. If the sample morphology is expect-619 ed to change as a result of the dehydration process, it is pos-620 sible to encapsulate hydrated samples in thin electron-621transparent membranes, or to keep them in a solid form under 622

623 cryogenic conditions. Zhang et al. demonstrated this when they studied the contamination and penetration of AgNMs in 624 pears [89]. For the EM analysis the pear samples were initially 625 626 treated with a primary fixative solution and then subjected to 627 dehydration, followed by critical point drying using liquid carbon dioxide. This allowed them to quantify the total con-628 629 tamination expressed as a number-based AgNM concentration and the penetration depth of AgNMs into the fruit. While 70-630 nm AgNMs were stopped on the skin of the fruit, 20-nm 631 632 AgNMs penetrated the fruit and diffused into the pulp.

633 Nowadays a good alternative to the standard high vacuum 634 EM is low vacuum often called environmental EM (ESEM) or 635 atmospheric EM (ASEM) in which hydrated and even liquid samples can be observed at pressures up to 6000-7000 Pa and 636 a relative humidity up to 100 % [108, 120]. Specific sample 637 treatments that may affect NM size and distribution in the 638 639 sample matrix can thus be avoided, although the resolution **Q6**640 of ESEM and ETEM is generally not as good as that of the 641 high vacuum equivalent. Using ESEM, Luo et al. [120] showed that mean sizes of SiO₂ ENP in tomato soup where 642 larger when measured with ESEM compared to TEM and 643 FEG-SEM. This provided useful additional knowledge on 644 645 the aggregation state of NMs in the food matrix. Johnston et al. exposed fish to TiO₂, CeO₂ and ZnO NPs with sizes in 646 the 20-100 nm range [47]. Using ESEM-EDS they not only 647 648 observed that different kinds of NMs concentrated in different ratios in organs but also that active mucus production in re-649 sponse to irritation by the exposure to NMs produced large 650 aggregates and precipitates which increased the average size 651of the NMs in water which in turn decreased the 652 bioavailability. 653

654 In most of cases, NM analysis in food by EM is used as a qualitative, and not quantitative, analysis technique. This is 655 656 especially the case when it is used independently from other measurements to confirm the presence of a certain NM or 657 when complex matrices or low particle concentrations are in-658 volved. EM is then used to support other measurements, e.g. 659 660 FFF-ICP-MS [63] or AF4-ICP-MS [77], and to visually confirm the presence of NPs in the sample; however, there are 661 exceptions. Beltrami et al., for instance, described the prepa-662 663 ration of thin SEM-ready layers of preconcentrated samples in order to perform multiple measurements of different areas 664[53]. In this way they collected statistically valid data on the 665 666 concentration of metal NPs in raw materials and food products, like common wheat, semolina, cookies and pasta. 667 Similarly, Verleysen et al. described a validation method for 668 the quantitative TEM measurement of Ag NPs in decoration 669 pastry [87]. 670

671 Single particle ICP-MS

572 Single particle ICP-MS (spICP-MS) has become popular for 573 simultaneous sizing and quantifying of metal and metal oxide NMs [14, 121, 122]. In spICP-MS the number of spikes ob-674 served in the time scan is directly proportional to the particle 675concentration in the sample, whereas the peak height is pro-676 portional to the particle's radius to the third power. This means 677 that a number-based particle size distribution is determined 678 which fits well with the EC definition of a nanomaterial [3]. 679 The particle size is calculated from the detected mass of the 680 element that is measured assuming a certain composition and 681 a spherical shape. However, without any a priori knowledge 682 about a particle's composition and shape, no conclusions can 683 be drawn about the true particle size. It is for this reason that 684 spICP-MS is a screening method, albeit a very useful one. 685

An adequate time resolution and a low particle density in 686 the sample are required to ensure that each signal originates 687 from one particle only, hence the name single particle ICP-688 MS. While the runtime of a typical spICP-MS analysis is 689 1 min, the time resolution used during the run is less than 690 10 ms which can be handled by most standard ICP-MS sys-691 tems, and more recently less than 1 ms in specialized applica-692 tions on newer ICP-MS systems [123]. The short runtime 693 makes spICP-MS analysis a much faster technique than any 694 other for the detection of NMs. The limit of detection for mass 695 is in the ng/L range which has the advantage that extracts can 696 be diluted to minimize interferences from matric constituents 697 that may be present in the extract. The size detection limit of 698 spICP-MS depends on a number of factors including the sen-699 sitivity of the mass detector, the mass fraction of the analyte in 700 the particles, and the background noise in the time scan [124]. 701 For standard quadrupole ICP-MS systems the size-LOD is 702 10-20 nm for gold and silver, 50 nm for titania and 200 nm 703 for silica. Calculated size-LODs for 40 elements can be found 704in the literature [124]. An alternative to achieve lower size-705LODs is the use of a high-resolution sector-field ICP-MS 706 which is about 10 times more sensitive than a quadrupole 707 resulting in two times lower LODs. Table 1 lists applications 708 of spICP-MS described in the literature for the detection of 709 NMs in food. Of special interest is the study of silver NMs in 710chicken meat since it describes the validation of the complete 711method according to EU regulation 2002/657/EC [125]. Two 712inter-laboratory studies have been organised to test the perfor-713mance of spICP-MS for the determination of gold and silver 714 NMs in aqueous extracts and in digested chicken liver [94, 715126]. A data evaluation tool has been developed for the cal-716culation of particle size, particle size distribution and particle 717 concentration from the raw spICP-MS data and is on-line 718available. Finally, an ISO standard is in preparation for the 719 application of spICP-MS in aqueous extracts [127]. 720

Recently spICP-MS has been used as a detector online with 721 HDC as well as AF4 [83, 128]. Although data processing is 722 still a challenge, the combination is an advantage because two 723 independent particle sizes can be determined, one from the 724 particle size separation (D_{HDC} or D_{AF4}), and a second from 725 the spICP-MS analyses (D_{SP}). D_{HDC} and D_{AF4} are 726

t2.1	Table 2	Synopsis of fe	atures and	crucial poin	ts of AF4-I	CP-MS,	HDC-ICP-MS	, EM-EDS	and sp	ICP-MS	in the	instrumental	analysis	of
	nanomater	ials in food												

t2.2	Performance characteristic	AF4-ICP-MS	HDC-ICP-MS	EM-EDS	sp-ICP-MS
t2.3	Determination of number-based particle size distribution as in EU recommendation for definition of nanomaterial	±	-	+	+
t2.4	Sensitivity ^a (size)	+	±	+	\pm (depends on element)
t2.5	Sensitivity ^b (mass)	±	±	±	+
t2.6	Discriminate between constituent particles and aggregates or agglomerates	_	_	+	-
t2.7	Discriminate between particles and ions	+	±	+	+
t2.8	Multi-elemental capability	+	+	+	\pm (in development)
t2.9	Capacity to size non-spherical particles	_	_	+	_
t2.10	Software for automated data processing	_	±	+	+
t2.11	Typical runtime per sample (min)	30–60	20	15	1
t2.12	Validated methods and standard operating procedures available ^c	±	-	+	±
t2.13	Specificity	+	+	d	+
t2.14	Dynamic size range	±	+	_	+

- poor, \pm moderate, + good

^a Sensitivity for size to be considered within the prospective of the EU definition of nanomaterials, wherein the lowest detectable size for nanomaterials has to be 1 nm. Both AF4-ICP-MS and EM-EDS can in certain conditions achieve such sensitivity; for spICP-MS the LOD for size depends on the constituent element of the particles and the presence of interferences, with typically 10–20 nm LODs for Au and Ag, 50 nm for TiO₂ and 200 nm for SiO₂

^b Sensitivity (for mass concentration) is considered in relation to the typical mass fraction (in weight) needed to clearly discriminate particles from the background; in the case of AF4-ICP-MS, HDC-ICP-MS, EM-EDS, reported mass LODs for mass are in the range of mg/L (for SiO₂ and TiO₂) and µg/L (for Au and Ag NPs); typical spICP-MS LODs for mass reported are in the ng/L range

^c Some in-house validated methods have been published; refer to Table 1 for details

^d If EDS is included in the EM analysis the – will change into +. Considering the limited resolution of EDS this is only expected for NPs with diameters >20 nm

727 hydrodynamic radii independent of the composition of the 728 particle while D_{SP} is a spherical equivalent radius. If both radii are equal, the measured particle consists completely out of the 729 730 measured element. If, however, $D_{SP} < D_{HDC}$ the particle con-731sist only partly out of the measured element, as in the case of TiO₂, or the measured particle is actually an aggregate or 732 733 agglomerate of the measured element. In addition, both com-734 binations can differentiate between nanoparticles and ions, an

735 important topic for toxicologists.

736 Nanoparticle tracking analysis

737 NTA, or nanoparticle tracking analysis is a method for sizing particles in liquids by correlating the rate of the Brownian 738motion to particle size [129]. The technique calculates particle 739 740 size on a particle-by particle basis and allows the determination of a size distribution profile of particles with a diameter of 741approximately 30-1000 nm in liquid suspension. In relation to 742 743 food, NTA has been used for the characterization of E551 in tomato soup [120] and the determination of Ag NMs in a 744chicken digest [94], and to study gold NMs in orange juice 745[130]. In all cases, particle size determination using NTA was 746 747 reasonable (i.e. deviation less than 20 %), although the accu-748racy was not as good as that from EM and spICP-MS in the same samples. As with dynamic light scattering, the presence 749

of large particles in the measurement cell easily results in
overestimation from the size. The accuracy of particle concen-
trations determined with NTA was poor compared to the other
techniques and NTA gives no information of the chemical
composition of the particle.750751753

Gas-phase electrophoretic mobility analysis

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GEMMA separates single charged analytes produced by a 756 nano-electrospray process with subsequent drying of droplets 757 and charge conditioning in a bipolar atmosphere by a 210 Po α -758 particle source. Size separation occurs in the gas-phase 759 employing a constant, high-laminar flow of compressed air 760 and a tuneable electric field. By variation of the electric field 761strength only nanoparticles of a corresponding electrophoretic 762 mobility diameter (EMD) are able to pass the differential mo-763 bility analyser (DMA) unit of the instrument [131]. 764Depending on the DMA geometry, analytes in the size range 765of 10-500 nm can be analysed. Subsequent detection in a 766 condensation particle counter (CPC) is number-, not mass-767 based allowing the analysis of nanoparticle samples without 768 the bias of preferential detection of high molecular mass com-769 ponents [132]. Additionally, as detection occurs by scattering 770 of a focused laser beam, even single particle detection is fea-771sible. Correlation of obtained EMD values to molecular 772

Analytical approaches for the characterization

weights (MWs) of respective standards, allows the mass determination of analytes with unknown MW. Weiss et al. have
described the separation of protein-based, gelatine nanoparticles [133].

777 Ensemble methods

778 Particle induced X-ray emission

PIXE is a technique that historically has been used to quantify 779 780 trace elements in materials, like traces of metal in archaeological artefacts [134]. More recently it has been used for the detection 781of nanomaterials [135]. PIXE is based on exciting electronic 782levels of the atoms, by means of an ion beam, producing X-783 784 rays that are characteristic and proportional to elements present 785in the sample, thus allowing identification and quantification of 786 the elemental composition in a single measurement. The sensi-787 tivity of PIXE is in the mg/L range and a typical runtime is 2-5 min per sample. PIXE has been used to characterize nanopar-788ticles in rat lungs and faeces [136]. In another study Lozano et al. 789used PIXE to quantify dispersions of silica and silver NMs in 790 791 coffee, milk and water. Since PIXE gives no information about size, size analysis was performed using DCS [137]. 792

793 Surface plasmon resonance

794 SPR has become a well-acknowledged screening tool in the 795 last decade that provides real-time and automated analysis 796 with relatively high capacity [138]. Incorporation of the bio-797 logical recognition elements onto the sensor surface allows 798 detection of potentially biologically active compounds. For instance, the detection of bioavailable heavy metals can be 799 achieved through the use of metal binding proteins such as 800 metallothioneins (MTs) [139]. Rebe-Raz et al. [97] showed 801 802 that AgNMs can be directly detected in their intact form using hMT1A protein in combination with an SPR-based sensor. 803 804 The hMT1A sensor showed sensitivity in the parts per billion range, displaying the highest sensitivity towards larger and 805 uncoated AgNMs. Potential applications of this sensor were 806 demonstrated by successfully detecting AgNMs in fresh veg-807 etables and river water extracts within 10 min without the need 808 for complex sample preparation steps [97]. 809

810 Conclusions and outlook

The application of nanotechnologies in the agri-food sector is expected to increase. Current and future applications involve, among others, inorganic bulk materials with size fractions below 100 nm, nano-formulated minerals, and also organic nano-carrier systems for vitamins, antioxidants and other food supplements. A number of analytical methods have been Q1

developed that can determine nanoparticles in a food matrix: 817 however, currently only electron microscopy is expected to be 818 suitable for classifying nanomaterials according to the EC 819 recommendation. Challenges that remain are (i) the complex-820 ity of the matrix; (ii) the lack of certified reference materials 821 (both for size and mass); (iii) the scarcity of specific validated 822 methods for NPs in food and (iv) the development of new 823 analytical techniques and strategies. 824

The complexity of the food matrix, and with it the need for 825 sample preparation procedures, is a major issue. Until now 826 most research has been in the area of instrumental detection 827 and characterization of nanomaterials and not in the area of 828 sample preparation. Given the interactions between NMs and 829 many substances in food that can alter the physico-chemical 830 status of the NMs, more development in sample preparation 831 methods is needed. Presently each NM/matrix combination 832 requires its own method development and optimization; how-833 ever, for the near future and the detection of "unknown" NMs, 834 generic sample preparation procedures are urgently needed. 835 New initiatives, like the use of "nano-tools" to extract NMs 836 are encouraging [56, 57]. In addition, the EFSA report about 837 the use of NMs in agriculture and food identified a trend 838 towards more organic NMs. At the moment methods for or-839 ganic NMs are virtually absent [7]. New methods to detect, 840 characterize and quantify carbon-based NMs in food or to 841 characterize organic coatings of inorganic NMs are needed. 842

While aspects such as reproducibility and comparability of 843 NP measurements are important, presently there are only a 844 few validated methods [24]. A prerequisite for proper method 845 validation is the availability of reference materials. While cur-846 rently only suspensions of the pure NMs are available as ref-847 erence materials, a few studies have been undertaken to pro-848 duce reference materials of Ag and SiO₂ NMs in food [140, 849 141], demonstrating that development and characterization of 850 a reference material in a food matrix is possible and that it is 851 feasible to assign reference values with acceptable uncer-852 tainties. More reference materials are needed urgently (at this 853 stage certification is probably too difficult). 854

While there is a need for standardized methods (standard-855 ized through ISO, CEN, etc.), these are not expected to be-856 come widely available for NP in matrices as complex as food. 857 Therefore, a way forward would be the standardization of data 858 quality by agreeing on minimum performance requirements 859 for analytical methods and reference standards for method 860 validation. Approaches for the validation of analytical 861 methods for NMs in food have been proposed and applied 862 [24, 40]. To determine the data quality of (new) analytical 863 methods and harmonize their results, intercomparison studies 864 are needed. Presently two international intercomparison stud-865 ies have been organized and executed, but more are needed 866 [94, 126]. Recognized reference laboratories could have a 867 prominent role in the organisation and implementation of the 868 suggested measures. 869

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870 The currently most widespread techniques for the detection and characterization of NPs in food are EM, AF4-ICP-MS and 871 spICP-MS. Among these spICP-MS appears to be closest to a 872 873 routine application owing to its relative robustness, lower re-874 quirements for sample preparation, an increasing availability of evaluation software and an ISO technical specification de-875 876 scribing the spICP-MS procedure. AF4 still faces serious issues in reproducibility and requires trained and experienced 877 operators. Improvements in membrane technology may dra-878 879 matically improve the situation. One of the former drawbacks of EM, high costs for operation and evaluation, are currently 880 881 being overcome by the development of automated operation and image analysis techniques. In time this will render the 882 technique accessible for a broader application range, including 883 routine analysis. The enormous diversity of NMs with differ-884 ent sizes, shapes, compositions and coatings easily exceeds 885 that of conventional chemicals. Therefore it is expected that 886 887 analysis of NMs is not a question of a single analytical tech-888 nique but rather a combination of multiple procedures and instrumentation, and confirmation of the measurement result 889 by a second technique which is based on a different physical 890 principle is recommended. **07**891

892 Compliance with ethical standards

893 Conflict of interest The authors declare that they have no conflict of894 interest.

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- Q4. What is "demi water" in Table 1 (ref. 64). Deionized?
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